



OregonDoor

we build the doors that build your reputation

Lead Lined Core AWLL Series

5 PLY

Thickness	1-3/4" only
Maximum Sizes	Single 4' x 8' Pairs 8' x 8'
Core	Particleboard core or Structural composite lumber core (SCL) non rated & 20 min.. Fire rated composite material for 45 & 60 minute.
Stiles	Matching veneer or HPL over (SCL) or compatible hardwood stile or solid hardwood matching stile available.
Rails	Structural Composite Lumber - non rated. Composite fire rated material at 45 & 60 minute.
Faces	Domestic & exotic veneers, medium density overlay, HPL or 3-ply hardboard
Crossband	High Density Fiberboard (HDF)
Core Assembly	Stiles and rails are securely bonded to NAUF core and then entire unit is sanded prior to face veneer applied
Face Adhesive	Type 1 waterproof adhesive
Lead	Up to 1/4" lead thickness. (Other Lead thickness available upon request)
Fire Labeling	20, 45 & 60 minute positive pressure Cat. B standard construction. Cat. A available. Subject to NFPA 252 and Intertek Testing Services.
Factory Machining	Machining for templated hardware and lights.
Factory Finishing	WDMA TR-8 system 9 - UV acrylated polyurethane - clear, custom color matching, standard color selection, priming for field painting
Acoustic Rating	N/A
Warranty	Interior use - Life of Installation. Exterior use - no warranty. See complete warranty for details.
Sustainability	CALGreen Compliant, LEED v4 EQ low emitting material. CARB phase 2 (California Air Resources Board) compliant, TSCA Title VI, Extended Producer Responsibility Program- Take Back Program. FSC 86% or 97% available.

