**Positive Pressure**

<table>
<thead>
<tr>
<th>Thickness</th>
<th>5-Ply</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1-3/4&quot; standard, 1-3/8&quot; &amp; 2-3/4&quot; available upon request</td>
</tr>
</tbody>
</table>

**Maximum Sizes**

<table>
<thead>
<tr>
<th>Non-Rated</th>
<th>Up to 20 Minute</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single 4&quot; x 10'</td>
<td>Single 4&quot; x 9'</td>
</tr>
<tr>
<td>Pairs 8&quot; x 10'</td>
<td>Pairs 8&quot; x 9'</td>
</tr>
</tbody>
</table>

**Core & STC Rating**

Specially core using post consumer recycled material extracted from an architectural wood door with a previous lifecycle. Conforms to ANSI A 208.1, minimum Grade LD-1 requirements.

**Edges**

| Stiles: | Minimum width 1-3/4" unless otherwise specified. Edge banding available. |
| Rails: | Minimum width 2-3/4" unless otherwise specified. |

**Edge Construction**

Category A: Integral intumescent edge construction available. (not standard)

**Faces**

AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. Sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.

**Core Assembly Adhesive**

Type 1—Waterproof Bond

**Face Assembly Adhesive**

Type 1—Waterproof Bond

**Core Bonding**

Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

**Warranty**

Interior Use—Life of installation

Exterior Use—No Warranty

**Construction Standards**

Meet or Exceed

WDMA I.S. 1-A

AWI Section 1300

AWS Section 9

WI Section 12 Architectural Wood Doors – Flush

**Performance Standards**

Meets WDMA I.S.1-A Standard Duty Performance

**Factory Finish**

WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)

> Clear

> Standard color selections

> Custom color matching available (4)

**Factory Machining**

> Pre-fitting

> Templated hardware prep

> Lite cutouts

> Louver cutouts

Consult factory for full list of machining options

**Sustainability**

- CALGreen Compliant
- GREENGUARD and GREENGUARD Gold Certified
- Extended Producer Responsibility Program—Take Back Program
- Recycled Content—Entire assembly 11% pre-consumer, 69% post-consumer
- Proprietary Carbon Chain of Custody tracking

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(1) Compatible hardwood edges as specified for use with stain grade face veneers.

(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.

(3) See complete Oregon Door limited door warranty for details.

(4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.

(5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.