CSAF04  
Craftsmen Series Flush Door  
FSC® Mix 100% Agrifiber Core

**Positive Pressure** 5-Ply

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-3/4” Only</th>
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<tbody>
<tr>
<td><strong>Maximum Sizes</strong></td>
<td></td>
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<tr>
<td>Non-Rated:</td>
<td></td>
</tr>
<tr>
<td>Single 4&quot; x 10&quot;</td>
<td></td>
</tr>
<tr>
<td>Pairs 8&quot; x 10&quot;</td>
<td></td>
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<tr>
<td>Up to 20 minute:</td>
<td></td>
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<tr>
<td>Single 4&quot; x 9&quot;</td>
<td></td>
</tr>
<tr>
<td>Pairs 8&quot; x 9&quot;</td>
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**Core**
Agrifiber composite from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.

**Edges**
- **Stiles:** Minimum width 1-1/4" unless otherwise specified. (1)
- **Edge banding available.**
- **Rails:** Minimum width 2-1/4" unless otherwise specified. (2)

**Edge Construction**
Category A: Integral intumescent edge construction available. (not standard)

**Faces**
- FSC® certified AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • FSC® certified sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/8” minimum veneer thickness.

**Core Assembly Adhesive**
Type 1—Waterproof Bond

**Face Assembly Adhesive**
Type 1—Waterproof Bond

**Core Bonding**
Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.

**Warranty** (3)
- **Interior Use**—Life of installation
- **Exterior Use**—No Warranty

**Construction Standards**
Meet or Exceed
- WDMA I.S. 1-A
- NFPA 80
- AWI Section 1300
- AWS Section 9
- WI Section 12 Architectural Wood Doors – Flush
- UBC7-2-1997
- UL10C
- WH/ITS Labeling Service

**Performance Standards**
Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.

**Factory Finish**
WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)
- > Clear
- > Standard color selections
- > Custom color matching (4)

**Factory Machining**
> Pre-fitting  > Templated hardware prep  > Lite cutouts  > Louver cutouts

**Sustainability**
- CALGreen Compliant
- GREENGUARD and GREENGUARD Gold Certified
- Recycled Content—Entire assembly 21% pre-consumer, 58% post-consumer.
- Extended Producer Responsibility Program—Take Back Program
- Rapidly Renewable Material—63.3% by weight
- Certified Wood—Non-core components composed of FSC® Certified wood. FSC® License Code FSC-C012639
- Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon

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(1) Compatible hardwood edges as specified for use with stain grade face veneers.  
(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.  
(3) See complete Oregon Door limited door warranty for details. 
(4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.  
(5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4” outer matching or compatible edge. Sizing and beveling should be completed at the factory.