



OregonDoor
we build the doors that build your reputation

ALRC01 *Architectural Series Flush Door*
ReCor® Core—HPDL-5

Positive Pressure		5 Ply—Architectural-Grade Laminate .050 nominal	
Thickness	1- ³ / ₄ " standard, 1- ³ / ₈ " & 2- ¹ / ₄ " available upon request		
Maximum Sizes	Non-Rated:	Single 4 ⁰ x 10 ⁰	Pairs 8 ⁰ x 10 ⁰
Core	Specialty core using post consumer recycled material extracted from an architectural wood door with a previous lifecycle. Conforms to ANSI A 208.1, minimum Grade LD-1 requirements.		
Stiles	Minimum width 1- ¹ / ₄ " unless otherwise specified. ⁽¹⁾ ⁽⁴⁾ Edge banding available		
Rails	Minimum width 2- ¹ / ₄ " unless otherwise specified. ⁽²⁾		
Faces	Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over high density fiberboard (HDF).		
Assembly Adhesive	Type 1—Waterproof Bond		
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
Warranty ⁽³⁾	Interior Use—Life of Installation ⁽³⁾	Exterior Use—No Warranty	
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300	AWS Section 9 WI Section 12 Architectural Wood Doors – Flush
Performance Standards	Meets WDMA I.S.1-A Standard Duty Performance.		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Recycled Content—Entire assembly 11% pre-consumer, 69% post-consumer Proprietary Carbon Chain of Custody tracking Extracted: Seattle, Washington. Manufactured: Winston, Oregon		



- (1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) See complete Oregon Door limited door warranty for details.
- (4) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

