# Positive Pressure 5-Ply

<table>
<thead>
<tr>
<th><strong>Thickness</strong></th>
<th>1-3/4” Only</th>
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</thead>
<tbody>
<tr>
<td><strong>Maximum Sizes</strong></td>
<td>Single 3” x 7” Pairs not available</td>
</tr>
<tr>
<td><strong>Core</strong></td>
<td>Proprietary non-combustible, asbestos free, acoustic core</td>
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</table>
| **Edges** |<br>Stiles: GP Fire-stop. Per WH / ITS Testing Requirements.  
| **Edge Construction** |<br>Category A: Integral intumescent edge construction available  
Category B: Frame mounted intumescent edge construction standard |
| **Faces** |<br>All commercially available species veneers per AWI 1300, G11. 1/8” minimum veneer thickness, medium density overlay (MDO), hardboard |
| **Adhesive** |<br>Type 1—Waterproof Bond |
| **Core Bonding** |<br>Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied. |
| **Warranty**<sup>(4)</sup> |<br>Interior Use—Life of installation  
Exterior Use—No Warranty |
| **Construction Standards** |<br>Meet or Exceed  
WDMA I.S. 1-A  
NFPA 80  
AWS Section 9  
WH/ITS Labeling Service  
UBC7-2-1997  
UL10C  
ASTM E 90 under Architectural Testing Inc. |
| **Performance Standards** |<br>Meets or exceeds WDMA I.S.1-A Heavy Duty performance |
| **Factory Finish** |<br>WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)  
> Clear  
> Standard color selections  
> Custom color matching<sup>(5)</sup> |
| **Factory Machining** |<br>Pre-fitting  
Templated hardware prep  
Lite cutouts (consult factory)  
Consult factory for full list of machining options |
| **Gasketing** |<br>Gasket system #101, supplied by others, required for approved STC rating. Contact factory for hardware details and test report |
| **Sustainability** |<br>CALGreen Compliant  
GREENGUARD and GREENGUARD Gold Certified  
Extended Producer Responsibility Program—Take Back Program  
Recycled Content—Entire assembly 28% pre-consumer, 0% post-consumer  
Extracted: Clarksville, Iowa. Manufactured: Winston, Oregon |

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<sup>(1)</sup> Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.

<sup>(2)</sup> Wider rails and internal blocking are available for hardware reinforcement.

<sup>(3)</sup> Hardboard available in 3-ply construction only.

<sup>(4)</sup> See complete Oregon Door limited door warranty for details.

<sup>(5)</sup> Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.