## Architectural Series Flush Door

**FSC® Mix 86% Acoustic Core STC 42/45-Minute**

### Positive Pressure 5-Ply

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-¾&quot; Only</th>
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</table>
| Maximum Sizes   | Single 3" x 7"  
|                 | Pairs not available |
| Core            | FSC® certified proprietary non-combustible, asbestos free, acoustic core |

### Edges

<table>
<thead>
<tr>
<th>Stiles:</th>
<th>GP Fire-stop. Per WH / ITS Testing Requirements. (1)</th>
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</thead>
<tbody>
<tr>
<td>Rails:</td>
<td>GP Fire-stop. Per WH / ITS Testing Requirements. (2)</td>
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</tbody>
</table>

### Edge Construction

**Category A:** Integral intumescent edge construction available

**Category B:** Frame mounted intumescent edge construction standard

### Faces

All commercially available FSC® certified veneers per AWI 1300, G11, ¼" minimum veneer thickness; medium density overlay (MDO)

### Adhesive

Type 1—Waterproof Bond

### Core Bonding

Stiles and rails are securedly bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

### Warranty (3)

**Interior Use** — Life of installation  
**Exterior Use** — No Warranty

### Construction Standards

Meet or Exceed

- WDMA I.S. 1-A
- AWS Section 9
- UBC7-2-1997
- NFPA 80
- WH/ITS Labeling Service
- UL10C
- ASTM E 90 under Architectural Testing Inc.

### Performance Standards

Meets or exceeds WDMA I.S.1-A **Heavy Duty** performance

- WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)
- Pre-fitting
- Lite cutouts (consult factory)
- Custom color matching (4)
- Standard color selections
- Template hardware prep
- Consult factory for full list of machining options

### Factory Finish

WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)

- > Clear
- > Standard color selections
- > Custom color matching (4)

### Factory Machining

- Gasket system #101, supplied by others, required for approved STC rating. Contact factory for hardware details and test report

### Gasketing

- CALGreen Compliant
- GREENGUARD and GREENGUARD Gold Certified
- Extended Producer Responsibility Program—Take Back Program
- Certified Wood—Wood components composed of FSC® certified wood. FSC® License Code FSC-C012639
- Extracted: Clarksville, Iowa. Manufactured: Winston, Oregon

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(1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.

(2) Wider rails and internal blocking are available for hardware reinforcement.

(3) See complete Oregon Door limited door warranty for details.

(4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.