## Positive Pressure 5-Ply

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-(\frac{3}{4})&quot; Only</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum Sizes</td>
<td>Single 3(\times) 7(\times)</td>
</tr>
</tbody>
</table>

**Core**
Proprietary non-combustible, asbestos free, acoustic core

**Edges**
- Stiles: GP Fire-stop. Per WH / ITS Testing Requirements. (1)
- Rails: GP Fire-stop. Per WH / ITS Testing Requirements. (2)

**Edge Construction**
- **Category A:** Integral intumescent edge construction available
- **Category B:** Frame mounted intumescent edge construction standard

**Faces**
All commercially available species veneers per AWI 1300, G11. \(\frac{1}{8}\)" minimum veneer thickness, medium density overlay (MDO), hardboard (3)

**Adhesive**
Type 1—Waterproof Bond

**Core Bonding**
Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

**Warranty** (4)
- **Interior Use**—Life of installation
- **Exterior Use**—No Warranty

**Construction Standards**
- Meet or Exceed
  - WDMA I.S. 1-A
  - NFPA 80
  - AWS Section 9
  - WH/ITS Labeling Service
  - UBC7-2-1997
  - UL10C
  - ASTM E 90 under Architectural Testing Inc.

**Performance Standards**
Meets or exceeds WDMA I.S.1-A Heavy Duty performance

**Factory Finish**
- WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)
  - > Clear
  - > Standard color selections
  - > Custom color matching (5)

**Factory Machining**
- > Pre-fitting
- > Templated hardware prep
- > Lite cutouts (consult factory)
- Consult factory for full list of machining options

**Gasketing**
Gasket system #100, supplied by others, required for approved STC rating. Contact factory for hardware details and test report

**Sustainability**
- CALGreen Compliant
- GREENGUARD and GREENGUARD Gold Certified
- Extended Producer Responsibility Program—Take Back Program
- Recycled Content—Entire assembly 28% pre-consumer, 0% post-consumer
- Extracted: Clarksville, Iowa. Manufactured: Winston, Oregon

---

(1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.

(2) Wider rails and internal blocking are available for hardware reinforcement.

(3) Hardboard available in 3-ply construction only.

(4) See complete Oregon Door limited door warranty for details.

(5) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.