### Positive Pressure

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-¾” Only</th>
</tr>
</thead>
</table>

### Maximum Sizes

| Non-Rated: | Single 4” x 9” | Pairs 6” x 7” |
| Up to 20 minute: | Single 4” x 8” | Pairs not available |

### Core

- FSC® certified proprietary acoustic core

### Edges

| Stiles: | Minimum width 1-¼” SCL with matching or compatible edge band |
| Rails: | Minimum width 3-7/8” SCL |

### Edge Construction

- **Category B:** Frame applied intumescent required

### Faces

- All commercially available FSC® certified veneers per AWI 1300, G11, 3/16” minimum veneer thickness; medium density overlay (MDO)

### Adhesive

- **Type 1—Waterproof Bond**

### Core Bonding

- Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

### Warranty *(1)*

- **Interior Use—Life of installation**
- **Exterior Use—No Warranty**

### Construction Standards

<table>
<thead>
<tr>
<th>Meet or Exceed</th>
</tr>
</thead>
<tbody>
<tr>
<td>WDMA I.S. 1-A</td>
</tr>
<tr>
<td>AWS Section 9</td>
</tr>
<tr>
<td>UBC7-2-1997</td>
</tr>
<tr>
<td>ASTM E 90 under Architectural Testing Inc.</td>
</tr>
<tr>
<td>NFPA 80</td>
</tr>
<tr>
<td>WH/ITS Labeling Service</td>
</tr>
<tr>
<td>UL10C</td>
</tr>
</tbody>
</table>

### Performance Standards

- Meets or exceeds WDMA I.S.1-A **Heavy Duty** performance

### Factory Finish

- WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)  
  - Clear  
  - Standard color selections  
  - Custom color matching *(2)*

### Factory Machining

- Pre-fitting  
  - Tempered hardware prep  
  - Lite cutouts (consult factory)  
  - Consult factory for full list of machining options

### Gasketing

- Gasket system #100, supplied by others, required for approved STC rating. Contact factory for hardware details and test report

### Sustainability

- CALGreen Compliant  
- GREENGUARD and GREENGUARD Gold Certified  
- Extended Producer Responsibility Program—Take Back Program  
- Certified Wood—Wood components composed of FSC® certified wood. FSC® License Code FSC-C012639  
- Extracted: Clarksville, Iowa. Manufactured: Winston, Oregon

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*(1)* See complete Oregon Door limited door warranty for details.  
*(2)* Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.