**Positive Pressure**  
5-Ply

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-3/4” Only</th>
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<tbody>
<tr>
<td>Maximum Sizes</td>
<td>Single 3&quot; x 7&quot; Pairs not available</td>
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</table>

**Core**  
FSC® certified proprietary non-combustible, asbestos free, acoustic core.

**Edges**  
| Stiles: | GP Fire-stop. Per WH / ITS Testing Requirements. *(1)* |
| Rails: | GP Fire-stop. Per WH / ITS Testing Requirements. *(2)* |

**Edge Construction**  
- **Category A:** Integral intumescent edge construction available  
- **Category B:** Frame mounted intumescent edge construction standard

**Faces**  
All commercially available FSC® certified veneers per AWI 1300, G11, 1/8" minimum veneer thickness; medium density overlay (MDO)

**Adhesive**  
Type 1—Waterproof Bond

**Core Bonding**  
Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

**Warranty** *(3)*  
- **Interior Use**—Life of installation  
- **Exterior Use**—No Warranty

**Construction Standards**  
Meet or Exceed  
- WDMA I.S. 1-A  
- NFPA 80  
- AWS Section 9  
- WH/ITS Labeling Service  
- UBC7-2-1997  
- UL10C  
- ASTM E 90 under Architectural Testing Inc.

**Performance Standards**  
Meets or exceeds WDMA I.S. 1-A **Heavy Duty** performance

**Factory Finish**  
- WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)  
  > Clear  
  > Standard color selections  
  > Custom color matching *(4)*

**Factory Machining**  
- > Pre-fitting  
  > Tempted hardware prep  
  > Lite cutouts (consult factory)  
  Consult factory for full list of machining options

**Gasketing**  
Gasket system #101, supplied by others, required for approved STC rating. Contact factory for hardware details and test report

**Sustainability**  
- CALGreen Compliant  
- GREENGUARD and GREENGUARD Gold Certified  
- Extended Producer Responsibility Program—Take Back Program  
- Certified Wood—Wood components composed of FSC® certified wood. FSC® License Code FSC-C012639  
- Extracted: Clarksville, Iowa. Manufactured: Winston, Oregon

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*(1)* Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.

*(2)* Wider rails and internal blocking are available for hardware reinforcement.

*(3)* See complete Oregon Door limited door warranty for details.

*(4)* Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.