OregonDoor
we build the doors that build your reputation

AWAC359001 *Architectural Series Flush Door*

Acoustic Core STC 35/90-Minute

Positive Pressure	*5-Ply*
Thickness	1-¾" Only
Maximum Sizes	**90-Minute** Single 4⁰ x 8⁰ Pairs not available
Core	Non-combustible, asbestos free, mineral fire core. Door assembly may achieve a STC rating of 35 when installed with appropriate gasketing
Edges	**Stiles:** GP Fire-stop. Per WH / ITS Testing Requirements. (1) **Rails:** GP Fire-stop. Per WH / ITS Testing Requirements. (2)
Edge Construction	**Category A:** Integral intumescent edge construction available **Category B:** Frame mounted intumescent edge construction standard
Faces	All commercially available species veneers per AWI 1300, G11. 1/50" minimum veneer thickness, medium density overlay (MDO), hardboard (3)
Adhesive	**Type 1**—Waterproof Bond
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.
Warranty (4)	**Interior Use**—Life of installation **Exterior Use**—No Warranty
Construction Standards	**Meet or Exceed** WDMA I.S. 1-A, NFPA 80, AWS Section 9, WH/ITS Labeling Service, UBC7-2-1997, UL10C, ASTM E 90 under Architectural Testing Inc.
Performance Standards	Meets or exceeds WDMA I.S.1-A **Heavy Duty** performance
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching (5)
Factory Machining	> Pre-fitting >Templated hardware prep > Lite cutouts (consult factory) Consult factory for full list of machining options
Gasketing	Doors tested with model 369 automatic door bottom, 8145 door seal and 119 door seal from Zero International. Sound tests conducted in accordance with ASTM E90 and ASTM E413. Contact factory for hardware details and test report
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Recycled Content—Entire assembly 28% pre-consumer, 0% post-consumer Extracted: Canby, Oregon. Manufactured: Winston, Oregon

(1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.
(2) Wider rails and internal blocking are available for hardware reinforcement.
(3) Hardboard available in 3-ply construction only.
(4) See complete Oregon Door Limited Door Warranty for details.
(5) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.

477 Dillard Gardens Road | PO Box 1960 | Winston, Oregon 97496 | 541.679.6791 | oregondoor.com