



OregonDoor
we build the doors that build your reputation

ALHC01 *Architectural Series*
Hollow Core—HPDL

Positive Pressure	5 Ply—Architectural-Grade Laminate .050 nominal
Thickness	1- ³ / ₈ " and 1- ³ / ₄ "
Maximum Sizes	Non-Rated: Single 4 ⁰ x 10 ⁰ Pairs 8 ⁰ x 10 ⁰
Core	Honeycomb—expanded paper
Edges	Stiles: Minimum width 1- ¹ / ₄ " unless otherwise specified Rails: Minimum width 2- ¹ / ₄ " ⁽¹⁾
Edge Construction	Edge laminate applied after face laminate. Painted edges are also available to match face laminate
Faces	Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over NAF high density fiberboard (HDF).
Adhesive	Type 1 —Waterproof Bond NAF
Blocking	5" x 18" lock blocks and a 2- ¹ / ₄ " mid rail
Warranty ⁽²⁾	Interior Use —One Year Exterior Use —No Warranty
Construction Standards	Meet or Exceed WDMA I.S. 1-A AWI Section 1300 AWS Section 9
Performance Standards	Meets WDMA I.S.1-A Standard Duty performance
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Extracted: Medford, Oregon. Manufactured: Winston, Oregon



(1) Wider rails and internal blocking are available for hardware reinforcement.
(2) See complete Oregon Door Warranty for details.

