**Positive Pressure**

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-3/4” Only</th>
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<tbody>
<tr>
<td>Maximum Sizes</td>
<td><strong>Non-Rated:</strong> Single 4' x 9'</td>
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<td><strong>Up to 20 minute:</strong> Single 4' x 8'</td>
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</tbody>
</table>

**Core**
- FSC certified proprietary acoustic core

**Edges**
- **Stiles:** Minimum width 1-1/4” SCL with matching or compatible edge band
- **Rails:** Minimum width 3-3/8” SCL

**Edge Construction**
- **Category B:** Frame applied intumescent required

**Faces**
- FSC certified decorative laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over high density fiberboard (HDF).

**Adhesive**
- **Type 1**—Waterproof Bond

**Core Bonding**
- Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

**Warranty** (1)
- **Interior Use**—Life of installation
- **Exterior Use**—No Warranty

**Construction Standards**
- Meet or Exceed WDMA I.S. 1-A
- NFPA 80
- AWS Section 9
- WH/ITS Labeling Service
- UBC7-2-1997
- UL10C
- ASTM E 90 under Architectural Testing Inc.

**Performance Standards**
- Meets or exceeds WDMA I.S. 1-A **Heavy Duty** performance

**Factory Machining**
- > Pre-fitting
- > Templated hardware prep
- > Lite cutouts (consult factory)
- Consult factory for full list of machining options

**Gasketing**
- Gasket system #100, supplied by others, required for approved STC rating.
- Contact factory for hardware details and test report

**Sustainability**
- CALGreen Compliant
- GREENGUARD and GREENGUARD Gold Certified
- Extended Producer Responsibility Program—Take Back Program
- Certified Wood—Wood components composed of FSC® certified wood. FSC® License Code FSC-C012639
- Extracted: Clarksville, Iowa. Manufactured: Winston, Oregon

(1) See complete Oregon Door limited door warranty for details.