## Positive Pressure

### 5 Ply—Architectural-Grade Laminate .050 nominal

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-3/4” Only</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Maximum Sizes</strong></td>
<td><strong>Core</strong></td>
</tr>
<tr>
<td><strong>Non-Rated:</strong></td>
<td><strong>Stiles:</strong> Minimum width 1-1/4” SCL with matching or compatible edge band</td>
</tr>
<tr>
<td><strong>Up to 20 minute:</strong></td>
<td><strong>Edge Construction</strong></td>
</tr>
<tr>
<td><strong>Single 4’ x 9’</strong></td>
<td><strong>Faces</strong></td>
</tr>
<tr>
<td><strong>Pairs 6’ x 7’</strong></td>
<td><strong>Adhesive</strong></td>
</tr>
<tr>
<td><strong>Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.</strong></td>
<td></td>
</tr>
</tbody>
</table>

### Warranty

- **Interior Use**—Life of installation
- **Exterior Use**—No Warranty

### Construction Standards

Meet or Exceed:
- WDMA I.S. 1-A
- NFPA 80
- AWS Section 9
- WH/ITS Labeling Service
- UBC7-2-1997
- UL10C
- ASTM E 90 under Architectural Testing Inc.

### Performance Standards

Meets or exceeds WDMA I.S.1-A **Heavy Duty** performance

### Factory Machining

- > Pre-fitting
- > Templated hardware prep
- > Lite cutouts (consult factory)

Consult factory for full list of machining options

### Gasketing

Gasket system #100, supplied by others, required for approved STC rating. Contact factory for hardware details and test report

### Sustainability

- CALGreen Compliant
- GREENGUARD and GREENGUARD Gold Certified
- Extended Producer Responsibility Program—Take Back Program
- Certified Wood—Wood components composed of FSC® certified wood. FSC® License Code FSC-C012639
- Extracted: Clarksville, Iowa. Manufactured: Winston, Oregon

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*(1) See complete Oregon Door limited door warranty for details.*