### Positive Pressure

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-3/4” Only</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Maximum Sizes</strong></td>
<td></td>
</tr>
<tr>
<td>Non-Rated:</td>
<td>Single 4” x 9”</td>
</tr>
<tr>
<td>Up to 20 minute:</td>
<td>Single 4” x 8”</td>
</tr>
<tr>
<td>Pairs:</td>
<td>Pairs 6” x 7”</td>
</tr>
</tbody>
</table>

### Core

- FSC® certified proprietary acoustic core

### Edges

- **Stiles:** Minimum width 1-1/4” SCL with matching or compatible edge band
- **Rails:** Minimum width 3-3/8” SCL

### Edge Construction

- **Category B:** Frame applied intumescent required

### Faces

- FSC® certified decorative laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over high density fiberboard (HDF).

### Adhesive

- **Type 1**—Waterproof Bond

### Core Bonding

- Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

### Warranty (1)

- **Interior Use**—Life of installation
- **Exterior Use**—No Warranty

### Construction Standards

- Meet or Exceed
  - WDMA I.S. 1-A
  - NFPA 80
  - AWS Section 9
  - WH/ITS Labeling Service
  - UBC7-2-1997
  - UL10C
  - ASTM E 90 under Architectural Testing Inc.

### Performance Standards

- Meets or exceeds WDMA I.S.1-A **Heavy Duty** performance

### Factory Machining

- > Pre-fitting
- > Templated hardware prep
- > Lite cutouts (consult factory)
- Consult factory for full list of machining options

### Gasketing

- Gasket system #103, supplied by others, required for approved STC rating.
- Contact factory for hardware details and test report

### Sustainability

- CALGreen Compliant
- GREENGUARD and GREENGUARD Gold Certified
- Extended Producer Responsibility Program—Take Back Program
- Certified Wood—Wood components composed of FSC® certified wood. FSC® License Code FSC-C012639
- Extracted: Clarksville, Iowa. Manufactured: Winston, Oregon

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(1) See complete Oregon Door limited door warranty for details.