ALPC303  Architectural Series Flush Door
FSC® Mix 86% Particleboard Core—HPDL-3

Positive Pressure 3 Ply—Architectural-Grade Laminate .050 nominal

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-3⁄4” standard</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Maximum Sizes</th>
<th>Up to 20 Minute:</th>
<th>Single 4’ x 9’</th>
<th>Pairs 8’ x 9’</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Non-Rated:</td>
<td>Single 4’ x 10’</td>
<td>Pairs 8’ x 10’</td>
</tr>
</tbody>
</table>

Core
100% FSC® certified NAF particleboard core with chain of custody certification. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core, the panel has an average density of 32lb. per cubic foot. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-3⁄4” only (operable unit)

Stiles
Minimum width 1-1⁄4” unless otherwise specified.

Rails
Minimum width 2-1⁄4” unless otherwise specified.

Faces
FSC® certified decorative laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied directly to core. Matte finishes only. Cannot be utilized with high-gloss finishes or dark colors. Not compatible with internal blocking or electrical raceways.

Assembly Adhesive
Type 1—Waterproof Bond

Core Bonding
Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied. Both hot press and cold press assembly available.

Warranty (3)
Interior Use—Life of Installation
Exterior Use—No Warranty

Construction Standards
Meet or Exceed
WDMA I.S. 1-A
AWI Section 1300
AWS Section 9
WI Section 12 Architectural Wood Doors – Flush
UBC7-2-1997
UL10C
WH/ITS Labeling Service

Performance Standards
Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.

Factory Machining
> Pre-fitting  > Templated hardware prep  > Lite cutouts  > Louver cutouts

Sustainability
CALGreen Compliant
GREENGUARD and GREENGUARD Gold Certified
Extended Producer Responsibility Program—Take Back Program
Certified Wood, FSC® License Code FSC-C012639
Extracted: Medford, Oregon. Manufactured: Winston, Oregon

(1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.
(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
(3) See complete Oregon Door limited door warranty for details.
(4) Standard stile construction is laminated hardwood or LSL backer with a maximum 3⁄4” outer matching or compatible edge. Sizing and beveling should be completed at the factory.