



**OregonDoor**  
we build the doors that build your reputation

**ALAF04** Architectural Series Flush Door  
**FSC® Mix 100% Agrifiber Core—HPDL**

<b>Positive Pressure</b>		<b>5 Ply—Architectural-Grade Laminate .050 nominal</b>	
<b>Thickness</b>	1-3/4" Only		
<b>Maximum Sizes</b>	<b>Non-Rated:</b>	Single 4 <sup>0</sup> x 10 <sup>0</sup>	Pairs 8 <sup>0</sup> x 10 <sup>0</sup>
	<b>20 minute:</b>	Single 4 <sup>0</sup> x 9 <sup>0</sup>	Pairs 8 <sup>0</sup> x 9 <sup>0</sup>
	<b>60 minute:</b>	Single 4 <sup>0</sup> x 8 <sup>0</sup>	
<b>Core</b>	Agrifiber composite from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.		
<b>Edges</b>	<b>Stiles:</b>	Minimum width 1-1/4" unless otherwise specified. <sup>(1)(4)</sup> Edge banding available	
	<b>Rails:</b>	Minimum width 2-1/4" unless otherwise specified. <sup>(2)</sup>	
<b>Edge Construction</b>	<b>Category A:</b> Integral intumescent edge construction available. (not standard)		
<b>Faces</b>	FSC® certified decorative laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over FSC® high density fiberboard (HDF).		
<b>Core Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond		
<b>Face Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond		
<b>Core Bonding</b>	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.		
<b>Warranty</b> <sup>(3)</sup>	<b>Interior Use</b> —Life of installation	<b>Exterior Use</b> —No Warranty	
<b>Construction Standards</b>	<b>Meet or Exceed</b>	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 WH/ITS Labeling Service
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.		
<b>Factory Machining</b>	> Pre-fitting >Templated hardware prep > Lite cutouts > Louver cutouts		
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Recycled Content—Entire assembly 0% pre-consumer, 49% post-consumer. Rapidly Renewable Material—54.4% by weight Certified Wood—Non-core components composed of FSC® Certified Wood. FSC® License Code FSC-C012639 Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		

(1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.

(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.

(3) See complete Oregon Door limited door warranty for details.

(4) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

