



OregonDoor
we build the doors that build your reputation

ALAF04 Architectural Series
FSC® Mix 100% Agrifiber Core—HPDL

Positive Pressure		5 Ply—Architectural-Grade Laminate .050 nominal	
Thickness	1-3/4" Only		
Maximum Sizes	Non-Rated:	Single 4 ⁰ x 10 ⁰	Pairs 8 ⁰ x 10 ⁰
	Up to 20 minute:	Single 4 ⁰ x 9 ⁰	Pairs 8 ⁰ x 9 ⁰
Core	Agrifiber Composite from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.		
Certified Edges	Stiles: Minimum width 1-1/4" unless otherwise specified. ^{(1) (4)} Edge banding available Rails: Minimum width 2-1/4" unless otherwise specified. ⁽²⁾		
Edge Construction	Category A: Integral intumescent edge construction available. (not standard)		
Certified Faces	FSC® Certified Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over FSC® High Density Fiberboard (HDF).		
Core Assembly Adhesive	Type 1 —Waterproof Bond NAF		
Face Assembly Adhesive	Type 1 —Waterproof Bond NAF		
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.		
Warranty ⁽³⁾	Interior Use —Life of installation	Exterior Use —No Warranty	
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Recycled Content—Entire assembly 85% pre-consumer, 0% post-consumer. Core 100% pre-consumer, 0% post-consumer Rapidly Renewable Material Certified Wood—Non-core components composed of FSC® Certified Wood (15% of entire assembly). FSC® License Code FSC-C012639 Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		

- (1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) See complete Oregon Door Warranty for details.
- (4) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be done at the factory.

