



**OregonDoor**  
we build the doors that build your reputation

ALAF03 Architectural Series  
FSC® Mix 86% Agrifiber Core—HPDL

<b>Positive Pressure</b>		<b>5 Ply—Architectural-Grade Laminate .050 nominal</b>	
<b>Thickness</b>	1-3/4" Only		
<b>Maximum Sizes</b>	<b>Non-Rated:</b>	Single 4 <sup>0</sup> x 10 <sup>0</sup>	Pairs 8 <sup>0</sup> x 10 <sup>0</sup>
	<b>Up to 20 minute:</b>	Single 4 <sup>0</sup> x 9 <sup>0</sup>	Pairs 8 <sup>0</sup> x 9 <sup>0</sup>
<b>Core</b>	<b>Agrifiber Composite</b> from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.		
<b>Certified Edges</b>	<b>Stiles:</b> Minimum width 1-1/4" unless otherwise specified. <sup>(1) (4)</sup> <b>Edge banding available</b> <b>Rails:</b> Minimum width 2-1/4" unless otherwise specified. <sup>(2)</sup>		
<b>Edge Construction</b>	<b>Category A:</b> Integral intumescent edge construction available. (not standard)		
<b>Certified Faces</b>	FSC® Certified Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over FSC® High Density Fiberboard (HDF).		
<b>Core Assembly Adhesive</b>	<b>Type 1—Waterproof Bond NAF</b>		
<b>Face Assembly Adhesive</b>	<b>Type 1—Waterproof Bond NAF</b>		
<b>Core Bonding</b>	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.		
<b>Warranty</b> <sup>(3)</sup>	<b>Interior Use—</b> Life of installation	<b>Exterior Use—</b> No Warranty	
<b>Construction Standards</b>	<b>Meet or Exceed</b>	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 UL10C WH/ITS Labeling Service
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.		
<b>Factory Machining</b>	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Recycled Content—Entire assembly 85% pre-consumer, 0% post-consumer. Core 100% pre-consumer, 0% post-consumer Rapidly Renewable Material Certified Wood—Non-core components composed of FSC® Certified Wood (15% of entire assembly). FSC® License Code FSC-C012639 Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		



- (1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) See complete Oregon Door Warranty for details.
- (4) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be done at the factory.

