



**OregonDoor**  
we build the doors that build your reputation

ALAF01 *Architectural Series*  
**Agrifiber Core—HPDL**

<b>Positive Pressure</b>		<b>5 Ply—Architectural-Grade Laminate .050 nominal</b>	
<b>Thickness</b>	1-3/4" Only		
<b>Maximum Sizes</b>	<b>Non-Rated:</b>	Single 4 <sup>0</sup> x 10 <sup>0</sup>	Pairs 8 <sup>0</sup> x 10 <sup>0</sup>
	<b>Up to 20 minute:</b>	Single 4 <sup>0</sup> x 9 <sup>0</sup>	Pairs 8 <sup>0</sup> x 9 <sup>0</sup>
<b>Core</b>	<b>Agrifiber Composite</b> from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.		
<b>Certified Edges</b>	<b>Stiles:</b> Minimum width 1-1/4" unless otherwise specified. <sup>(1)</sup> <b>Rails:</b> Minimum width 2-1/4" unless otherwise specified. <sup>(2)</sup>		
<b>Edge Construction</b>	<b>Category A:</b> Integral intumescent edge construction available. (not standard)		
<b>Certified Faces</b>	Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over High Density Fiberboard (HDF).		
<b>Core Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond NAF		
<b>Face Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond NAF		
<b>Core Bonding</b>	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.		
<b>Warranty <sup>(3)</sup></b>	<b>Interior Use</b> —Life of installation		<b>Exterior Use</b> —No Warranty
<b>Construction Standards</b>	<b>Meet or Exceed</b>	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 UL10C WH/ITS Labeling Service
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.		
<b>Factory Machining</b>	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Recycled Content—Entire assembly 85% pre-consumer, 0% post-consumer. Core 100% pre-consumer, 0% post-consumer Rapidly Renewable Material Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		

(1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.

(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rails available upon request.

(3) See complete Oregon Door Warranty for details.

