**Positive Pressure**  
5 Ply—Architectural-Grade Laminate .050 nominal

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-¾” Only</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Maximum Sizes</th>
<th>Non-Rated:</th>
<th>Single 4(^5) x 10(^5)</th>
<th>Pairs 8(^8) x 10(^5)</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 minute:</td>
<td>Single 4(^4) x 9(^0)</td>
<td>Pairs 8(^8) x 9(^0)</td>
<td></td>
</tr>
<tr>
<td>60 minute:</td>
<td>Single 4(^4) x 8(^0)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Core**  
Agrifiber composite from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.

**Edges**  
<table>
<thead>
<tr>
<th>Stiles:</th>
<th>Minimum width 1-¾” unless otherwise specified. (1)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rails:</td>
<td>Minimum width 2-¾” unless otherwise specified. (2)</td>
</tr>
</tbody>
</table>

**Edge Construction**  
Category A: Integral intumescent edge construction available. (not standard)

**Faces**  
Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over High Density Fiberboard (HDF).

**Core Assembly Adhesive**  
Type 1—Waterproof Bond

**Face Assembly Adhesive**  
Type 1—Waterproof Bond

**Core Bonding**  
Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.

**Warranty** (3)  
<table>
<thead>
<tr>
<th>Interior Use</th>
<th>Life of installation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Exterior Use</td>
<td>No Warranty</td>
</tr>
</tbody>
</table>

**Construction Standards**  
Meet or Exceed:  
WDMA I.S. 1-A  
AWI Section 1300  
AWS Section 9  
WI Section 12 Architectural Wood Doors – Flush  
UBC7-2-1997  
UL10C  
WH/ITS Labeling Service

**Performance Standards**  
Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.

**Factory Machining**  
> Pre-fitting  
> Templated hardware prep  
> Lite cutouts  
> Louver cutouts

**Sustainability**  
CALGreen Compliant  
GREENGUARD and GREENGUARD Gold Certified  
Extended Producer Responsibility Program—Take Back Program  
Recycled Content—Entire assembly 4% pre-consumer, 58% post-consumer.  
Rapidly Renewable Material—54.4% by weight  
Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon

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(1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.  
(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rails available upon request.  
(3) See complete Oregon Door limited door warranty for details.