



OregonDoor
we build the doors that build your reputation

CSSL04 Craftsman Series
FSC® Mix 100% Stave Lumber Core

Positive Pressure		5-Ply	
Thickness	Non-Rated: 1-3/4" standard • 1-3/8", 2-1/4" available upon request Up to 20 Minute: 1-3/4" only		
Maximum Sizes	Non-Rated: Single 5 ⁰ x 10 ⁰ Pairs 10 ⁰ x 10 ⁰ Up to 20 minute: Single 4 ⁰ x 9 ⁰ Pairs 8 ⁰ x 9 ⁰		
Core & STC Rating	100% FSC® Certified Lumber Core . Core contains no added formaldehyde. Door assembly may achieve a STC rating of 30 or 31 when installed with appropriate gasketing 1-3/4" only (operable unit)		
Certified Stiles	FSC® Certified minimum width 1-1/4" unless otherwise specified ⁽¹⁾		
Certified Rails	Not applicable. Core is monolithic ⁽²⁾		
Faces	All commercially available FSC® Certified veneers per AWI 1300, G11. • Sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.		
Core Assembly Adhesive	Type 1 —Waterproof Bond NAF		
Face Assembly Adhesive	Type 1 —Waterproof Bond NAF		
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
Warranty ⁽³⁾	Interior Use —Life of installation ⁽⁴⁾ Exterior Use —No Warranty		
Standards	Meet or Exceed	WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards) AWI Section 1300 AWS Section 9 NFPA 80 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling	
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.		
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching ⁽⁴⁾		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Certified Wood, FSC® License Code FSC-C012639 Extracted: Stockton, California. Manufactured: Winston, Oregon		



- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option, Wider rail available.
- (3) See complete Oregon Door Warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

