



**OregonDoor**  
we build the doors that build your reputation

**CSSL04** Craftsman Series Flush Door  
**FSC® Mix 97% Stave Lumber Core**



<b>Positive Pressure</b>		<b>5-Ply</b>	
<b>Thickness</b>	<b>Non-Rated:</b> 1-3/4" and 1-3/8" <b>Up to 20 Minute:</b> 1-3/4" only		
<b>Maximum Sizes</b>	<b>Non-Rated:</b> Single 4 <sup>0</sup> x 10 <sup>0</sup> Pairs 8 <sup>0</sup> x 10 <sup>0</sup> <b>Up to 20 Minute:</b> Single 4 <sup>0</sup> x 9 <sup>0</sup> Pairs 8 <sup>0</sup> x 9 <sup>0</sup>		
<b>Core &amp; STC Rating</b>	100% FSC <sup>®</sup> certified lumber core. Core contains no added formaldehyde. Door assembly may achieve a STC rating of 30 or 31 when installed with appropriate gasketing 1-3/4" only (operable unit)		
<b>Edges</b>	<b>Stiles:</b> Minimum width 1-1/4" unless otherwise specified. <sup>(1) (5)</sup> Edge banding available. <b>Rails:</b> Minimum width 2-1/4" unless otherwise specified. <sup>(2)</sup>		
<b>Edge Construction</b>	<b>Category A:</b> Integral intumescent edge construction available. (not standard)		
<b>Faces</b>	FSC <sup>®</sup> certified AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • FSC <sup>®</sup> certified sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.		
<b>Core Assembly Adhesive</b>	<b>Type 1</b> —waterproof bond		
<b>Face Assembly Adhesive</b>	<b>Type 1</b> —waterproof bond		
<b>Core Bonding</b>	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
<b>Warranty</b> <sup>(3)</sup>	<b>Interior Use</b> —Life of installation <sup>(3)</sup> <b>Exterior Use</b> —No Warranty		
<b>Standards</b>	<b>Meet or Exceed</b>	WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards) AWI Section 1300 AWS Section 9 NFPA 80 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling	
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.		
<b>Factory Finish</b>	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching <sup>(4)</sup>		
<b>Factory Machining</b>	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Recycled Content—Entire assembly 23% pre-consumer, 0% post-consumer. Extended Producer Responsibility Program—Take Back Program Certified Wood, FSC <sup>®</sup> License Code FSC-C012639 Extracted: Stockton, California. Manufactured: Winston, Oregon		

- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option, Wider rail available.
- (3) See complete Oregon Door limited door warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

