



**OregonDoor**  
we build the doors that build your reputation

CSSL03 Craftsman Series  
**FSC® Mix 86% Stave Lumber Core**

<b>Positive Pressure 5-Ply</b>	
<b>Thickness</b>	<b>Non-Rated:</b> 1-3/4" standard • 1-3/8", 2-1/4" available upon request <b>Up to 20 Minute:</b> 1-3/4" only
<b>Maximum Sizes</b>	<b>Non-Rated:</b> Single 5 <sup>0</sup> x 10 <sup>0</sup> Pairs 10 <sup>0</sup> x 10 <sup>0</sup> <b>Up to 20 minute:</b> Single 4 <sup>0</sup> x 9 <sup>0</sup> Pairs 8 <sup>0</sup> x 9 <sup>0</sup>
<b>Core &amp; STC Rating</b>	100% <b>FSC® Certified Lumber Core</b> . Core contains no added formaldehyde. Door assembly may achieve a STC rating of 30 or 31 when installed with appropriate gasketing 1-3/4" only (operable unit)
<b>Certified Stiles</b>	FSC® Certified minimum width 1-1/4" unless otherwise specified <sup>(1)</sup>
<b>Certified Rails</b>	Not applicable. Core is monolithic <sup>(2)</sup>
<b>Faces</b>	All commercially available FSC® Certified veneers per AWI 1300, G11. • Sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.
<b>Core Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond NAF
<b>Face Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond NAF
<b>Core Bonding</b>	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.
<b>Warranty <sup>(3)</sup></b>	<b>Interior Use</b> —Life of installation <sup>(4)</sup> <b>Exterior Use</b> —No Warranty
<b>Standards</b>	<b>Meet or Exceed</b> WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards) AWI Section 1300 AWS Section 9 NFPA 80 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.
<b>Factory Finish</b>	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching <sup>(4)</sup>
<b>Factory Machining</b>	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Certified Wood, FSC® License Code FSC-C012639 Extracted: Stockton, California. Manufactured: Winston, Oregon



- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option, Wider rail available.
- (3) See complete Oregon Door Warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

