



CSSL01 *Craftsman Series Flush Door*
Stave Lumber Core

Positive Pressure		5-Ply	
Thickness	Non-Rated: Up to 20 Minute:	1-¾" standard, 1-⅜" & 2-¼" available upon request 1-¾" only	
Maximum Sizes	Non-Rated: Up to 20 Minute:	Single 4 ⁰ x 10 ⁰ Single 4 ⁰ x 9 ⁰	Pairs 8 ⁰ x 10 ⁰ Pairs 8 ⁰ x 9 ⁰
Core & STC Rating	100% stave lumber. Door assembly may achieve a STC rating of 30 or 31 when installed with appropriate gasketing 1-¾" only (operable unit)		
Edges	Stiles: Rails:	Minimum width 1-¼" unless otherwise specified. ⁽¹⁾ ⁽⁵⁾ Edge banding available. Minimum width 2-¼" unless otherwise specified. ⁽²⁾	
Edge Construction	Category A: Integral intumescent edge construction available. (not standard)		
Faces	AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • Sketch face, DOORfx graphic, horizontal and other specialty applications available. ¹ / ₅₀ " minimum veneer thickness.		
Core Assembly Adhesive	Type 1 —Waterproof Bond		
Face Assembly Adhesive	Type 1 —Waterproof Bond		
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
Warranty ⁽³⁾	Interior Use —Life of installation ⁽⁴⁾ Exterior Use —No Warranty		
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 Architectural Wood Doors – Flush UL10C WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.		
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching ⁽⁴⁾		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Recycled Content—Entire assembly 23% pre-consumer, 0% post-consumer. Extended Producer Responsibility Program—Take Back Program Extracted: Stockton, California. Manufactured: Winston, Oregon		

- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) See complete Oregon Door limited door warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum ¼" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

