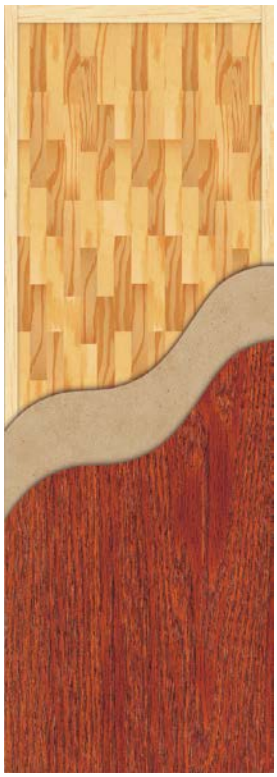
OregonDoor
we build the doors that build your reputation

CSSL01 *Craftsman Series*

Stave Lumber Core



Positive Pressure	**5-Ply**
Thickness	**Non-Rated:** 1-¾" standard • 1-$^{3}/_{8}$", 2-¼" available upon request **Up to 20 Minute:** 1-¾" only
Maximum Sizes	**Non-Rated:** Single 5^0 x 10^0 Pairs 10^0 x 10^0 **Up to 20 minute:** Single 4^0 x 9^0 Pairs 8^0 x 9^0
Core & STC Rating	100% Stave Lumber. Door assembly may achieve an STC rating of 30 or 31 when installed with appropriate gasketing 1-¾" only (operable unit)
Edges	**Stiles:** Minimum width 1-¼" unless otherwise specified. (1) (5) Edge banding available. **Rails:** Minimum width 2-¼" unless otherwise specified. (2)
Edge Construction	**Category A:** Integral intumescent edge construction available. (not standard)
Faces	AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • Sketch face, DOORfx graphic, horizontal and other specialty applications available. $^{1}/_{50}$" minimum veneer thickness.
Core Assembly Adhesive	**Type 1**—Waterproof Bond NAF
Face Assembly Adhesive	**Type 1**—Waterproof Bond NAF
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.
Warranty (3)	**Interior Use—**Life of installation **Exterior Use—**No Warranty
Construction Standards	**Meet or Exceed** WDMA I.S. 1-A NFPA 80 AWI Section 1300 AWS Section 9 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A **Extra Heavy Duty** Performance. Consult factory for specific test results.
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching (4)
Factory Machining	> Pre-fitting >Templated hardware prep > Lite cutouts > Louver cutouts
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Extracted: Stockton, California. Manufactured: Winston, Oregon

(1) Compatible hardwood edges as specified for use with stain grade face veneers.
(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
(3) See complete Oregon Door Warranty for details.
(4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing
(5) Standard stile construction is laminated hardwood or LSL backer with a maximum ¼" outer matching or compatible edge. Sizing and beveling should be done at the factory.

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