**Positive Pressure** | **5-Ply**

**Thickness** | 1-3/4" standard, 1-1/8" & 2-3/4" available upon request

**Maximum Sizes**

<table>
<thead>
<tr>
<th>Non-Rated</th>
<th>Pairs 8&quot; x 9&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single 4&quot; x 9&quot;</td>
<td>Single 4&quot; x 10&quot;</td>
</tr>
</tbody>
</table>

**Core & STC Rating**
100% FSC® certified structural composite lumber. Core contains no added formaldehyde. Door assembly may achieve a STC rating of 31 when installed with appropriate gasketing 1-3/4" only (operable unit)

**Edges**

<table>
<thead>
<tr>
<th>Stiles</th>
<th>FSC® Certified minimum width 1-3/4&quot; unless otherwise specified <em>(1)</em></th>
</tr>
</thead>
<tbody>
<tr>
<td>Rails</td>
<td>Not applicable. Core is monolithic <em>(2)</em></td>
</tr>
</tbody>
</table>

**Edge Construction**

Category A: Integral intumescent edge construction available. (Not Standard)

**Faces**

FSC® certified AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • FSC® certified sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/8" minimum veneer thickness.

**Core Assembly Adhesive**

Type 1—waterproof bond

**Face Assembly Adhesive**

Type 1—waterproof bond

**Core Bonding**

Stiles are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

**Warranty** *(2)*

Interior Use — Life of installation  
Exterior Use — No Warranty

**Construction Standards**

Meet or Exceed  
WDMA I.S. 1-A (meets WDMA “Extra Heavy-Duty” standards)  
AWI Section 1300  
AWS Section 9  
NFPA 80  
WI Section 12 Architectural Wood Doors – Flush  
UBC7-2-1997  
UL 10C  
WH/ITS Labeling

**Performance Standards**

Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.

**Factory Finish**

- Clear  
- Standard color selections  
- Custom color matching *(3)*

**Factory Machining**

- Pre-fitting  
- Templated hardware prep  
- Lite cutouts  
- Louver cutouts

**Sustainability**

- CALGreen Compliant  
- GREENGUARD and GREENGUARD Gold Certified  
- Extended Producer Responsibility Program—Take Back Program  
- Recycled Content—Entire assembly 17% pre-consumer, 0% post-consumer  
- Certified Wood, FSC® License Code FSC-C012639  
- Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon

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*(1)* Compatible hardwood edges as specified for use with stain grade face veneers.  
*(2)* See complete Oregon Door limited door warranty for details.  
*(3)* Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.  
*(4)* SCL core does not require additional top & bottom rails.