



OregonDoor
we build the doors that build your reputation

CSSC04 Craftsman Series Flush Door

FSC® Mix 97% Structural Composite Lumber Core

Positive Pressure 5-Ply



Thickness	1-3/4" standard, 1-3/8" & 2-1/4" available upon request		
Maximum Sizes	Up to 20 Minute Non-Rated	Single 4 ⁰ x 9 ⁰ Single 4 ⁰ x 10 ⁰	Pairs 8 ⁰ x 9 ⁰ Pairs 8 ⁰ x 10 ⁰
Core & STC Rating	100% FSC [®] certified structural composite lumber. Core contains no added formaldehyde. Door assembly may achieve a STC rating of 31 when installed with appropriate gasketing 1-3/4" only (operable unit)		
Edges	Stiles: FSC [®] Certified minimum width 1-1/4" unless otherwise specified ⁽¹⁾ Rails: Not applicable. Core is monolithic ⁽⁴⁾		
Edge Construction	Category A: Integral intumescent edge construction available. (Not Standard)		
Faces	FSC [®] certified AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • FSC [®] certified sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.		
Core Assembly Adhesive	Type 1 —waterproof bond		
Face Assembly Adhesive	Type 1 —waterproof bond		
Core Bonding	Stiles are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
Warranty ⁽²⁾	Interior Use —Life of installation	Exterior Use —No Warranty	
Construction Standards	Meet or Exceed	WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards) AWI Section 1300 AWS Section 9 NFPA 80 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling	
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.		
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching ⁽³⁾		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Recycled Content—Entire assembly 17% pre-consumer, 0% post-consumer Certified Wood, FSC [®] License Code FSC-C012639 Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		

- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) See complete Oregon Door limited door warranty for details.
- (3) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (4) SCL core does not require additional top & bottom rails.

