



**OregonDoor**  
we build the doors that build your reputation

CSSC03 Craftsman Series Flush Door

**FSC® Mix 86% Structural Composite Lumber Core**

| Positive Pressure              |   | 5-Ply  |   |
|--------------------------------|---|--|---|
| <b>Thickness</b>               | 1-3/4" standard, 1-3/8" & 2-1/4" available upon request   |  |   |
| <b>Maximum Sizes</b>           | <b>Up to 20 Minute Non-Rated</b>  | Single 4 <sup>0</sup> x 9 <sup>0</sup><br>Single 4 <sup>0</sup> x 10 <sup>0</sup>  | Pairs 8 <sup>0</sup> x 9 <sup>0</sup><br>Pairs 8 <sup>0</sup> x 10 <sup>0</sup> |
| <b>Core &amp; STC Rating</b>   | 100% FSC® certified structural composite lumber. Core contains no added formaldehyde. Door assembly may achieve a STC rating of 31 when installed with appropriate gasketing 1-3/4" only (operable unit)  |  |   |
| <b>Edges</b>                   | <b>Stiles:</b> FSC® Certified minimum width 1-1/4" unless otherwise specified <sup>(1)</sup><br><b>Rails:</b> Not applicable. Core is monolithic <sup>(4)</sup>   |  |   |
| <b>Edge Construction</b>       | <b>Category A:</b> Integral intumescent edge construction available. (Not Standard)   |  |   |
| <b>Faces</b>                   | FSC® certified AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • FSC® certified sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.   |  |   |
| <b>Core Assembly Adhesive</b>  | <b>Type 1</b> —waterproof bond  |  |   |
| <b>Face Assembly Adhesive</b>  | <b>Type 1</b> —waterproof bond  |  |   |
| <b>Core Bonding</b>            | Stiles are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.  |  |   |
| <b>Warranty</b> <sup>(2)</sup> | <b>Interior Use</b> —Life of installation   | <b>Exterior Use</b> —No Warranty   |   |
| <b>Construction Standards</b>  | <b>Meet or Exceed</b>   | WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards)<br>AWI Section 1300<br>WI Section 12 Architectural Wood Doors – Flush<br>UBC7-2-1997 | AWS Section 9<br>NFPA 80<br>UL10C<br>WH/ITS Labeling                            |
| <b>Performance Standards</b>   | Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.  |  |   |
| <b>Factory Finish</b>          | WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)<br>> Clear<br>> Custom color matching <sup>(3)</sup>   |  |   |
| <b>Factory Machining</b>       | > Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts   |  |   |
| <b>Sustainability</b>          | CALGreen Compliant<br>GREENGUARD and GREENGUARD Gold Certified<br>Extended Producer Responsibility Program—Take Back Program<br>Recycled Content—Entire assembly 17% pre-consumer, 0% post-consumer<br>Certified Wood, FSC® License Code FSC-C012639<br>Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon |  |   |



- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) See complete Oregon Door limited door warranty for details.
- (3) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (4) SCL core does not require additional top & bottom rails.

