



**OregonDoor**  
we build the doors that build your reputation

**CSSC01** | *Craftsman Series*  
**Structural Composite Lumber Core**

| <b>Positive Pressure</b>       |  | <b>5-Ply</b>  |  |
|--------------------------------|--|---|--|
| <b>Thickness</b>               | <b>Non-Rated:</b> 1-3/4" standard • 1-3/8", 2-1/4" available upon request<br><b>Up to 20 Minute:</b> 1-3/4" only   |   |  |
| <b>Maximum Sizes</b>           | <b>Non-Rated:</b> Single 5 <sup>0</sup> x 10 <sup>0</sup> Pairs 10 <sup>0</sup> x 10 <sup>0</sup><br><b>Up to 20 minute:</b> Single 4 <sup>0</sup> x 9 <sup>0</sup> Pairs 8 <sup>0</sup> x 9 <sup>0</sup>                                |   |  |
| <b>Core &amp; STC Rating</b>   | 100% Structural Composite Lumber. Door assembly may achieve a STC rating of 31 when installed with appropriate gasketing 1-3/4" only (operable unit)   |   |  |
| <b>Edges</b>                   | <b>Stiles:</b> Minimum width 1-1/4" unless otherwise specified. <sup>(1)(5)</sup> Edge banding available.<br><b>Rails:</b> Not applicable. Core is monolithic <sup>(2)</sup>   |   |  |
| <b>Edge Construction</b>       | <b>Category A:</b> Integral intumescent edge construction available. (not standard)  |   |  |
| <b>Faces</b>                   | AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • Sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.                    |   |  |
| <b>Core Assembly Adhesive</b>  | <b>Type 1</b> —Waterproof Bond NAF   |   |  |
| <b>Face Assembly Adhesive</b>  | <b>Type 1</b> —Waterproof Bond NAF   |   |  |
| <b>Core Bonding</b>            | Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied. |   |  |
| <b>Warranty</b> <sup>(3)</sup> | <b>Interior Use</b> —Life of installation  | <b>Exterior Use</b> —No Warranty <sup>(6)</sup>   |  |
| <b>Construction Standards</b>  | <b>Meet or Exceed</b>  | WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards)<br>AWI Section 1300 AWS Section 9 NFA 80<br>WI Section 12 Architectural Wood Doors – Flush<br>UBC7-2-1997 UL10C WH/ITS Labeling |  |
| <b>Performance Standards</b>   | Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance.<br>Consult factory for specific test results.  |   |  |
| <b>Factory Finish</b>          | WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)<br>> Clear > Standard color selections<br>> Custom color matching <sup>(4)</sup>  |   |  |
| <b>Factory Machining</b>       | > Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts  |   |  |
| <b>Sustainability</b>          | CALGreen Compliant<br>GREENGUARD and GREENGUARD Gold Certified<br>No-Added Formaldehyde (NAF)<br>Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon   |   |  |



- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) SCL core does not require additional top & bottom rails.
- (3) See complete Oregon Door Limited Door Warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be done at the factory.
- (6) Consult factory for possible 2-year exterior warranty. Additional conditions may apply.

