



**OregonDoor**  
we build the doors that build your reputation

**CSSC01**    *Craftsman Series Flush Door*  
**Structural Composite Lumber Core**



<b>Positive Pressure</b>		<b>5-Ply</b>	
<b>Thickness</b>	1-3/4" standard, 1-3/8" & 2-1/4" available upon request		
<b>Maximum Sizes</b>	<b>Up to 20 Minute:</b>	Single 4 <sup>0</sup> x 9 <sup>0</sup>	Pairs 8 <sup>0</sup> x 9 <sup>0</sup>
	<b>Non-Rated:</b>	Single 4 <sup>0</sup> x 10 <sup>0</sup>	Pairs 8 <sup>0</sup> x 10 <sup>0</sup>
<b>Core &amp; STC Rating</b>	100% structural composite lumber. Door assembly may achieve a STC rating of 31 when installed with appropriate gasketing 1-3/4" only (operable unit)		
<b>Edges</b>	<b>Stiles:</b>	Minimum width 1-1/4" unless otherwise specified. <sup>(1) (5)</sup> Edge banding available.	
	<b>Rails:</b>	Not applicable. Core is monolithic <sup>(2)</sup>	
<b>Edge Construction</b>	<b>Category A:</b> Integral intumescent edge construction available. (not standard)		
<b>Faces</b>	AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • Sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.		
<b>Core Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond		
<b>Face Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond		
<b>Core Bonding</b>	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
<b>Warranty</b> <sup>(3)</sup>	<b>Interior Use</b> —Life of installation	<b>Exterior Use</b> —No Warranty <sup>3</sup>	
<b>Construction Standards</b>	<b>Meet or Exceed</b>	WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards)	
		AWI Section 1300	AWS Section 9    NFPA 80
		WI Section 12 Architectural Wood Doors – Flush	
		UBC7-2-1997	UL10C    WH/ITS Labeling
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.		
<b>Factory Finish</b>	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)		
	> Clear	> Standard color selections	
	> Custom color matching <sup>(4)</sup>		
<b>Factory Machining</b>	> Pre-fitting   >Templated hardware prep   > Lite cutouts   > Louver cutouts		
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Recycled Content—Entire assembly 17% pre-consumer, 0% post-consumer Extended Producer Responsibility Program—Take Back Program Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		

- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) SCL core does not require additional top & bottom rails.
- (3) See complete Oregon Door limited door warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

