OregonDoor
we build the doors that build your reputation

CSPC04 *Craftsman Series Flush Door*

FSC® Mix 100% Particleboard Core

Positive Pressure	*5-Ply*
Thickness	1-¾" standard, 1-$^{3}/_{8}$" & 2-¼" available upon request
Maximum Sizes	**Non-Rated:** Single 4^0 x 10^0 Pairs 8^0 x 10^0 **Up to 20 Minute:** Single 4^0 x 9^0 Pairs 8^0 x 9^0
Core	100% FSC® certified NAF particleboard core with chain of custody certification. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core, the panel has an average density of 32lb. per cubic foot. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-¾" only (operable unit)
Edges	**Stiles:** Minimum width 1-¼" unless otherwise specified.(1) (5) Edge banding available **Rails:** Minimum width 2-¼" unless otherwise specified. (2)
Edge Construction	Category A: Integral intumescent edge construction available. (not standard)
Faces	FSC® certified AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • FSC® certified sketch face, DOORfx graphic, horizontal and other specialty applications available. $^{1}/_{50}$" minimum veneer thickness.
Assembly Adhesive	**Type 1**—Waterproof Bond
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.
Warranty (3)	**Interior Use**—Life of installation **Exterior Use**—No Warranty
Construction Standards	**Meet or Exceed** WDMA I.S. 1-A NFPA 80 AWI Section 1300 AWS Section 9 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A **Extra Heavy Duty** Performance. Consult factory for specific test results.
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching (4)
Factory Machining	> Pre-fitting >Templated hardware prep > Lite cutouts > Louver cutouts Consult factory for full list of machining options.
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Certified Wood—FSC® License Code FSC-C012639 Extracted: Medford, Oregon. Manufactured: Winston, Oregon

(1) Compatible hardwood edges as specified for use with stain grade face veneers.
(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
(3) See complete Oregon Door limited door warranty for details.
(4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
(5) Standard stile construction is laminated hardwood or LSL backer with a maximum ¼" outer matching or compatible edge. Sizing and beveling should be completed at the factory.