



OregonDoor
we build the doors that build your reputation

CSPC04 Craftsman Series
FSC® Mix 100% Particleboard Core

Positive Pressure		5-Ply	
Thickness	Non-Rated: 1-3/4" standard • 1-3/8", 2-1/4" available upon request Up to 20 Minute: 1-3/4" only		
Maximum Sizes	Up to 20 Minute: Single 5 ⁰ x 10 ⁰ Pairs 10 ⁰ x 10 ⁰ Non-Rated: Single 4 ⁰ x 9 ⁰ Pairs 8 ⁰ x 9 ⁰		
Certified Core	100% FSC® Certified NAF Particleboard Core with chain of custody certification. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core, the panel has an average density of 32lb. per cubic foot. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-3/4" only (operable unit)		
Certified Stiles	Minimum width 1-1/4" unless otherwise specified. ⁽¹⁾ ⁽⁵⁾ Edge banding available		
Certified Rails	Minimum width 2-1/4" unless otherwise specified. ⁽²⁾		
Faces	AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • Sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.		
Assembly Adhesive	Type 1 —Waterproof Bond NAF		
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied. Both hot press and cold press assembly available.		
Warranty ⁽³⁾	Interior Use —Life of installation	Exterior Use —No Warranty	
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.		
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching ⁽⁴⁾		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts > Specialty applications > Grooves > Inlays Consult factory for practically any machining option desired.		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Certified Wood, FSC® License Code FSC-C012639 Extracted: Medford, Oregon. Manufactured: Winston, Oregon		



- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) See complete Oregon Door Warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be done at the factory.

