



**OregonDoor**  
we build the doors that build your reputation

**CSPC04** Craftsman Series Flush Door  
**FSC® Mix 97% Particleboard Core**

| Positive Pressure              |   | 5-Ply  |   |
|--------------------------------|---|--|---|
| <b>Thickness</b>               | 1-3/4" standard, 1-3/8" & 2-1/4" available upon request   |  |   |
| <b>Maximum Sizes</b>           | <b>Non-Rated:</b>   | Single 4 <sup>0</sup> x 10 <sup>0</sup>  | Pairs 8 <sup>0</sup> x 10 <sup>0</sup>              |
|                                | <b>Up to 20 Minute:</b>   | Single 4 <sup>0</sup> x 9 <sup>0</sup>   | Pairs 8 <sup>0</sup> x 9 <sup>0</sup>               |
| <b>Core</b>                    | 100% FSC® certified NAF particleboard core with chain of custody certification. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core, the panel has an average density of 32lb. per cubic foot. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-3/4" only (operable unit) |  |   |
| <b>Edges</b>                   | <b>Stiles:</b>  | Minimum width 1-1/4" unless otherwise specified. <sup>(1) (5)</sup> Edge banding available         |   |
|                                | <b>Rails:</b>   | Minimum width 2-1/4" unless otherwise specified. <sup>(2)</sup>                                    |   |
| <b>Edge Construction</b>       | Category A: Integral intumescent edge construction available. (not standard)  |  |   |
| <b>Faces</b>                   | FSC® certified AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • FSC® certified sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.   |  |   |
| <b>Assembly Adhesive</b>       | <b>Type 1</b> —Waterproof Bond  |  |   |
| <b>Core Bonding</b>            | Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.  |  |   |
| <b>Warranty</b> <sup>(3)</sup> | <b>Interior Use</b> —Life of installation   | <b>Exterior Use</b> —No Warranty   |   |
| <b>Construction Standards</b>  | <b>Meet or Exceed</b>   | WDMA I.S. 1-A<br>AWI Section 1300<br>WI Section 12 Architectural Wood Doors – Flush<br>UBC7-2-1997 | NFPA 80<br>AWS Section 9<br>WH/ITS Labeling Service |
| <b>Performance Standards</b>   | Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.  |  |   |
| <b>Factory Finish</b>          | WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)<br>> Clear<br>> Custom color matching <sup>(4)</sup><br>> Standard color selections  |  |   |
| <b>Factory Machining</b>       | > Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts<br>Consult factory for full list of machining options.  |  |   |
| <b>Sustainability</b>          | CALGreen Compliant<br>GREENGUARD and GREENGUARD Gold Certified<br>Extended Producer Responsibility Program—Take Back Program<br>Certified Wood—FSC® License Code FSC-C012639<br>Extracted: Medford, Oregon. Manufactured: Winston, Oregon   |  |   |



- (1) Compatible hardwood edges as specified for use with stain grade face veneers.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) See complete Oregon Door limited door warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

