# Positive Pressure

## Thickness
1-3/4” standard, 1-7/8” & 2-3/8” available upon request

## Maximum Sizes

<table>
<thead>
<tr>
<th>Rating</th>
<th>Single</th>
<th>Pairs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Non-Rated: Up to 20 Min.</td>
<td>4 x 10</td>
<td>8 x 10</td>
</tr>
<tr>
<td>Non-Rated: Up to 20 Min.</td>
<td>4 x 9</td>
<td>8 x 9</td>
</tr>
</tbody>
</table>

## Core & STC Rating
100% no-added formaldehyde particleboard conforming to ANSI A 208.1, Grade LD-2 requirements. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-3/4” only (operable unit).

## Core Assembly Adhesive
Type 1—Waterproof Bond

## Face Assembly Adhesive
Type 1—Waterproof Bond

## Core Bonding
Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

## Warranty
- **Interior Use**—Life of installation
- **Exterior Use**—No Warranty

## Construction Standards
Meet or Exceed:
- WDMA I.S. 1-A
- NFPA 80
- AWI Section 1300
- AWS Section 9
- WI Section 12 Architectural Wood Doors – Flush
- UBC7-2-1997
- UL 10C
- WH/ITS Labeling Service

## Performance Standards
Meets WDMA I.S.1-A Extra Heavy Duty Performance Consult factory for specific test results

## Factory Finish
- WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)
- > Clear
- > Standard color selections
- > Custom color matching available

## Factory Machining
- > Pre-fitting
- > Templated hardware prep
- > Lite cutouts
- > Louver cutouts
- Consult factory for full list of machining options

## Sustainability
- CALGreen Compliant
- GREENGUARD and GREENGUARD Gold Certified
- Extended Producer Responsibility Program—Take Back Program
- Recycled Content—Entire assembly 86% pre-consumer, 0% post-consumer
- Extracted: Medford, Oregon. Manufactured: Winston, Oregon

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(1) Compatible hardwood edges as specified for use with stain grade face veneers.
(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
(3) See complete Oregon Door limited door warranty for details.
(4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
(5) Standard stile construction is laminated hardwood or LSL backer with a maximum ¼” outer matching or compatible edge. Sizing and beveling should be completed at the factory.