



**OregonDoor**  
we build the doors that build your reputation

CSAF04 Craftsman Series  
FSC® Mix 100% Agrifiber Core

**Positive Pressure 5-Ply**

<b>Thickness</b>	1-3/4" standard • 1-3/8", 2-1/4" available upon request		
<b>Maximum Sizes</b>	<b>Non-Rated:</b>	Single 5 <sup>0</sup> x 10 <sup>0</sup>	Pairs 10 <sup>0</sup> x 10 <sup>0</sup>
	<b>Up to 20 minute:</b>	Single 4 <sup>0</sup> x 9 <sup>0</sup>	Pairs 8 <sup>0</sup> x 9 <sup>0</sup>
<b>Core</b>	<b>Agrifiber Composite</b> from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.		
<b>Certified Edges</b>	<b>Stiles:</b> Minimum width 1-1/4" unless otherwise specified. <sup>(1) (5)</sup> Edge banding available <b>Rails:</b> Minimum width 2-1/4" unless otherwise specified. <sup>(2)</sup>		
<b>Edge Construction</b>	<b>Category A:</b> Integral intumescent edge construction available. (not standard)		
<b>Certified Faces</b>	All commercially available FSC® certified veneers per AWI 1300, G11. 1/50" minimum veneer thickness, Medium Density Overlay (MDO), Hardboard <sup>(3)</sup>		
<b>Core Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond NAF		
<b>Face Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond NAF		
<b>Core Bonding</b>	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.		
<b>Warranty <sup>(3)</sup></b>	<b>Interior Use</b> —Life of installation	<b>Exterior Use</b> —No Warranty	
<b>Construction Standards</b>	<b>Meet or Exceed</b>	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 UL10C WH/ITS Labeling Service
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.		
<b>Factory Finish</b>	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching <sup>(4)</sup>		
<b>Factory Machining</b>	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Recycled Content—Entire assembly 85% pre-consumer, 0% post-consumer. Core 100% pre-consumer, 0% post-consumer Rapidly Renewable Material Certified Wood—Non-core components composed of FSC® Certified Wood (15% of entire assembly). FSC® License Code FSC-C012639 Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		



(1) Compatible hardwood edges as specified for use with stain grade face veneers.  
 (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.  
 (3) See complete Oregon Door Warranty for details.  
 (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing  
 (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be done at the factory.

