



OregonDoor
we build the doors that build your reputation

CSAF03 Craftsman Series
FSC® Mix 86% Agrifiber Core

Positive Pressure 5-Ply

Thickness	1-3/4" standard • 1-3/8", 2-1/4" available upon request		
Maximum Sizes	Non-Rated:	Single 5 ⁰ x 10 ⁰	Pairs 10 ⁰ x 10 ⁰
	Up to 20 minute:	Single 4 ⁰ x 9 ⁰	Pairs 8 ⁰ x 9 ⁰
Core	Agrifiber Composite from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.		
Certified Edges	Stiles: Minimum width 1-1/4" unless otherwise specified. ^{(1) (5)} Edge banding available Rails: Minimum width 2-1/4" unless otherwise specified. ⁽²⁾		
Edge Construction	Category A: Integral intumescent edge construction available. (not standard)		
Certified Faces	All commercially available FSC® certified veneers per AWI 1300, G11. 1/50" minimum veneer thickness, Medium Density Overlay (MDO), Hardboard ⁽³⁾		
Core Assembly Adhesive	Type 1 —Waterproof Bond NAF		
Face Assembly Adhesive	Type 1 —Waterproof Bond NAF		
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.		
Warranty ⁽³⁾	Interior Use —Life of installation	Exterior Use —No Warranty	
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 UL10C WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.		
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching ⁽⁴⁾		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Recycled Content—Entire assembly 85% pre-consumer, 0% post-consumer. Core 100% pre-consumer, 0% post-consumer Rapidly Renewable Material Certified Wood—Non-core components composed of FSC® Certified Wood (15% of entire assembly). FSC® License Code FSC-C012639 Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		



(1) Compatible hardwood edges as specified for use with stain grade face veneers
 (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
 (3) See complete Oregon Door Warranty for details.
 (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing
 (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

