OregonDoor
we build the doors that build your reputation

CS9001 *Craftsman Series Flush Door*

90-Minute Fire Rated Mineral Core

Positive Pressure	5-Ply
Thickness	**90-Minute** 1-¾" Only
Maximum Sizes[1]	Single 4⁰ x 9⁰ Pairs (Standard) 8⁰ x 9⁰ Pairs (Double Egress) 8⁰ x 8⁰
Core	Non-combustible, asbestos free, mineral fire core
Edges	**Stiles:** Per WH / ITS Testing Requirements.[2] **Rails:** Per WH / ITS Testing Requirements.[3]
Edge Construction	**Category A:** Integral intumescent edge construction available **Category B:** Frame mounted intumescent edge construction standard
Faces	AA grade veneer standard in all commercially and specialty available veneers per AWI 1300, G11. • Sketch face, DOORfx graphic, horizontal and other specialty applications available. 1/50" minimum veneer thickness.
Blocking	Fire-stop blocking available for oversize rails & lock blocks as specified.
Face Assembly Adhesive	**Type 1**—Waterproof Bond
Warranty[4]	**Interior Use**—Life of installation **Exterior Use**—No Warranty
Construction Standards	**Meet or Exceed** WDMA I.S. 1-A NFPA 80 AWI Section 1300 AWS Section 9 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling Service
Performance Standards	Meets or exceeds WDMA I.S.1-A **Heavy Duty** Performance. **Extra Heavy Duty** performance can be achieved with the use of internal blocking for surface applied hardware where through bolts will not be used. Consult factory for specific test results.
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching[5]
Factory Machining	> Pre-fitting >Templated hardware prep > Lite cutouts > Louver cutouts Consult factory for full list of machining options.
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program LBC Compliant—Declare Label Recycled Content—Entire assembly 28% pre-consumer, 0% post-consumer Extracted: Determined by machining requirements. Manufactured: Winston, Oregon

(1) Contact factory for specific size restrictions.
(2) Compatible hardwood edges as specified for use with stain grade face veneers.
(3) Wider rails and internal blocking are available for hardware reinforcement.
(4) See complete Oregon Door limited door warranty for details.
(5) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.

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