OregonDoor
we build the doors that build your reputation

AWSC04 *Architectural Series Flush Door*

FSC® Mix 100% Structural Composite Lumber Core

Positive Pressure	*5-Ply*
Thickness	1-¾" standard, 1-$^{3}/_{8}$" & 2-¼" available upon request
Maximum Sizes	**Up to 20 Minute** Single 4^0 x 9^0 Pairs 8^0 x 9^0 **Non-Rated** Single 4^0 x 10^0 Pairs 8^0 x 10^0
Core & STC Rating	100% FSC® certified structural composite lumber. Core contains no added formaldehyde. Door assembly may achieve a STC rating of 31 when installed with appropriate gasketing 1-¾" only (operable unit)
Edges	**Stiles:** FSC® Certified minimum width 1-¼" unless otherwise specified(1) **Rails:** Not applicable. Core is monolithic (5)
Edge Construction	**Category A**: Integral intumescent edge construction available. (Not Standard)
Faces	All commercially available FSC® certified veneers per AWI 1300, G11. $^{1}/_{50}$" minimum veneer thickness, medium density overlay (MDO)
Core Assembly Adhesive	**Type 1**—waterproof bond
Face Assembly Adhesive	**Type 1**—waterproof bond
Core Bonding	Stiles are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.
Warranty (2)	**Interior Use**—Life of installation **Exterior Use**—No Warranty(4)
Construction Standards	**Meet or Exceed** WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards) AWI Section 1300 AWS Section 9 NFPA 80 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling
Performance Standards	Meets WDMA I.S.1-A **Extra Heavy Duty** Performance. Consult factory for specific test results.
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching (3)
Factory Machining	> Pre-fitting >Templated hardware prep > Lite cutouts > Louver cutouts
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Recycled Content—Entire assembly 17% pre-consumer, 0% post-consumer Extended Producer Responsibility Program—Take Back Program Certified Wood, FSC® License Code FSC-C012639 Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon

(1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.
(2) See complete Oregon Door limited door warranty for details.
(3) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
(4) Consult factory for possible 2-year exterior warranty. Additional conditions may apply.
(5) SCL core does not require additional top & bottom rails.

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