



OregonDoor
we build the doors that build your reputation

AWPC04 Architectural Series Flush Door
FSC® Mix 97% Particleboard Core

Positive Pressure 5-Ply

Thickness	1-3/4" standard, 1-3/8" & 2-1/4" available upon request		
Maximum Sizes	Non-Rated:	Single 4 ⁰ x 10 ⁰	Pairs 8 ⁰ x 10 ⁰
	Up to 20 Minute:	Single 4 ⁰ x 9 ⁰	Pairs 8 ⁰ x 9 ⁰
Core	100% FSC® certified NAF particleboard core with chain of custody certification. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core, the panel has an average density of 32lb. per cubic foot. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-3/4" only (operable unit)		
Edges	Stiles:	Minimum width 1-1/4" unless otherwise specified. ^{(1) (5)} Edge banding available	
	Rails:	Minimum width 2-1/4" unless otherwise specified. ⁽²⁾	
Edge Construction	Category A: Integral intumescent edge construction available. (not standard)		
Faces	All commercially available FSC® certified veneers per AWI 1300, G11. 1/50" minimum veneer thickness, medium density overlay (MDO)		
Assembly Adhesive	Type 1 —Waterproof Bond		
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
Warranty ⁽³⁾	Interior Use —Life of installation	Exterior Use —No Warranty	
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 UL10C WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.		
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching ⁽⁴⁾		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts Consult factory for full list of machining options.		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program LBC Compliant—Declare Label Certified Wood—FSC® License Code FSC-C012639 Extracted: Medford, Oregon. Manufactured: Winston, Oregon		



- (1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) See complete Oregon Door limited door warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

