AWPC03  Architectural Series
Flush Door
FSC® Mix 86% Particleboard Core

**Positive Pressure**  5-Ply

**Thickness**  
1-3/4" standard, 1-7/8" & 2-1/4" available upon request

**Maximum Sizes**

<table>
<thead>
<tr>
<th>Non-Rated:</th>
<th>Single 4' x 10'</th>
<th>Pairs 8' x 10'</th>
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<tr>
<td>Up to 20 Minute:</td>
<td>Single 4' x 9'</td>
<td>Pairs 8' x 9'</td>
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</table>

100% FSC® certified NAF particleboard core with chain of custody certification. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core, the panel has an average density of 32lb. per cubic foot. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-3/4" only (operable unit)

**Core**

**Edges**

**Stiles:**  Minimum width 1-1/4" unless otherwise specified. (1) (5) Edge banding available

**Rails:**  Minimum width 2-1/4" unless otherwise specified. (2)

**Edge Construction**  Category A: Integral intumescent edge construction available. (not standard)

**Faces**

All commercially available FSC® certified veneers per AWI 1300, G11. 1/6" minimum veneer thickness, medium density overlay (MDO)

**Assembly Adhesive**  Type 1—Waterproof Bond

**Core Bonding**  Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.

**Warranty**  
(3) Interior Use—Life of installation  Exterior Use—No Warranty

**Construction Standards**

Meet or Exceed  WDMA I.S. 1-A  NFPA 80
AWI Section 1300  AWS Section 9
WI Section 12 Architectural Wood Doors -- Flush
UBC7-2-1997  UL10C  WH/ITS Labeling Service

**Performance Standards**  Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.

**Factory Finish**

> Clear  > Standard color selections
> Custom color matching (4)

**Factory Machining**

> Pre-fitting  > Templated hardware prep  > Lite cutouts  > Louver cutouts
Consult factory for full list of machining options.

**Sustainability**

CALGreen Compliant
GREENGUARD and GREENGUARD Gold Certified
Extended Producer Responsibility Program—Take Back Program
LBC Compliant—Declare Label
Certified Wood—FSC® License Code FSC-C012639
Extracted: Medford, Oregon. Manufactured: Winston, Oregon

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(1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.

(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.

(3) See complete Oregon Door limited door warranty for details.

(4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.

(5) Standard stile construction is laminated hardwood or LSL backer with a maximum ¼” outer matching or compatible edge. Sizing and beveling should be completed at the factory.