



OregonDoor
we build the doors that build your reputation

AWPC01 Architectural Series Flush Door
No Added Formaldehyde Particleboard Core

| Positive Pressure | | 5-Ply | |
|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------|
| Thickness | 1-3/4" standard, 1-3/8" & 2-1/4" available upon request | | |
| Maximum Sizes | Non-Rated: | Single 4 ⁰ x 10 ⁰ | Pairs 8 ⁰ x 10 ⁰ |
| | Up to 20 Minute: | Single 4 ⁰ x 9 ⁰ | Pairs 8 ⁰ x 9 ⁰ |
| Core & STC Rating | 100% no-added formaldehyde particleboard conforming to ANSI A 208.1, Grade LD-2 requirements 32lb. density. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-3/4" only (operable unit) | | |
| Edges | Stiles: | Minimum width 1-1/4" unless otherwise specified. ⁽¹⁾⁽⁶⁾ Edge banding available. | |
| | Rails: | Minimum width 2-1/4" unless otherwise specified. ⁽²⁾ | |
| Edge Construction | Category A: Integral intumescent edge construction available. (not standard) | | |
| Faces | All commercially available veneers per AWI 1300, G11, 1/50" minimum veneer thickness; medium density overlay (MDO), hardboard ⁽³⁾ | | |
| Core Assembly Adhesive | Type 1 —Waterproof Bond | | |
| Face Assembly Adhesive | Type 1 —Waterproof Bond | | |
| Core Bonding | Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied. | | |
| Warranty⁽⁴⁾ | Interior Use —Life of installation | Exterior Use —No Warranty | |
| Construction Standards | Meet or Exceed | WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 | NFPA 80 AWS Section 9 WH/ITS Labeling Service |
| Performance Standards | Meets WDMA I.S.1-A Extra Heavy Duty Performance Consult factory for specific test results | | |
| Factory Finish | WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Custom color matching available ⁽⁵⁾ > Standard color selections | | |
| Factory Machining | > Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts Consult factory for full list of machining options | | |
| Sustainability | CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program LBC Compliant—Declare Label Recycled Content—Entire assembly 86% pre-consumer, 0% post-consumer Extracted: Medford, Oregon. Manufactured: Winston, Oregon | | |



- (1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) Hardboard available in 3-ply construction only.
- (4) See complete Oregon Door limited door warranty for details.
- (5) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (6) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

