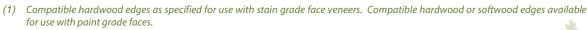


AWPC01 Architectural Series Flush Door

No Added Formaldehyde Particleboard Core

Positive Pressure	5-Ply		
Thickness	$1-\frac{3}{4}$ " standard, $1-\frac{3}{8}$ " & $2-\frac{1}{4}$ " available upon request		
Maximum Sizes	Non-Rated: Up to 20 Minute:	Single 4 ^o x 10 ^o Single 4 ^o x 9 ^o	Pairs 8° x 10° Pairs 8° x 9°
Core & STC Rating	100% no-added formaldehyde particleboard conforming to ANSI A 208.1, Grade LD-2 requirements 32lb. density. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1 - 3 4" only (operable unit)		
Edges	Stiles: Minimum width 1-1/4" unless otherwise specified. (1)(6) Edge banding available. Rails: Minimum width 2-1/4" unless otherwise specified. (2)		
Edge Construction	Category A: Integral intumescent edge construction available. (not standard)		
Faces	All commercially available veneers per AWI 1300, G11, $^1/_{50}{''}$ minimum veneer thickness; medium density overlay (MDO), hardboard $^{(3)}$		
Core Assembly Adhesive	Type 1—Waterproof Bond		
Face Assembly Adhesive	Type 1—Waterproof Bond		
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
Warranty (4)	Interior Use—Life of installation		
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Archir UBC7-2-1997	NFPA 80 AWS Section 9 sectural Wood Doors – Flush UL10C WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance Consult factory for specific test results		
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching available (5)		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts Consult factory for full list of machining options		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program LBC Compliant—Declare Label Recycled Content—Entire assembly 86% pre-consumer, 0% post-consumer Extracted: Medford, Oregon. Manufactured: Winston, Oregon		



- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) Hardboard available in 3-ply construction only.
- (4) See complete Oregon Door limited door warranty for details.
- (5) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (6) Standard stile construction is laminated hardwood or LSL backer with a maximum ¼" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

