### Positive Pressure 5-Ply

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-3/4” standard, 1-3/8” &amp; 2-1/4” available upon request</th>
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</table>
| **Maximum Sizes** | **Non-Rated:** Single 4" x 10'
Up to 20 Minute: Single 4" x 9'
Pairs 8" x 10'
Pairs 8" x 9’ |
| **Core & STC Rating** | 100% no-added formaldehyde particleboard conforming to ANSI A 208.1, Grade LD-2 requirements 32lb. density. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-3/4” only (operable unit) |
| **Edges** | **Stiles:** Minimum width 1-3/4” unless otherwise specified. Edge banding available. **Rails:** Minimum width 2-1/4” unless otherwise specified. |
| **Edge Construction** | Category A: Integral intumescent edge construction available. (not standard) |
| **Facies** | All commercially available veneers per AWI 1300, G11, 1/6” minimum veneer thickness; medium density overlay (MDO), hardboard |
| **Core Assembly Adhesive** | Type 1 — Waterproof Bond |
| **Face Assembly Adhesive** | Type 1 — Waterproof Bond |
| **Core Bonding** | Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied. |
| **Warranty (4)** | Interior Use — Life of installation  
Exterior Use — No Warranty |
| **Construction Standards** | Meet or Exceed WDMA I.S. 1-A  
NFPA 80  
AWI Section 1300  
AWS Section 9  
WI Section 12 Architectural Wood Doors – Flush  
UBC7-2-1997  
UL10C  
WH/ITS Labeling Service |
| **Performance Standards** | Meets WDMA I.S. 1-A  
Extra Heavy Duty Performance  
Consult factory for specific test results |
| **Factory Finish** | WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane)  
> Clear  
> Standard color selections  
> Custom color matching available (3) |
| **Factory Machining** | > Pre-fitting  
> Templated hardware prep  
> Lite cutouts  
> Louver cutouts  
Consult factory for full list of machining options |

### Sustainability

CalGreen Compliant  
GREENGUARD and GREENGUARD Gold Certified  
Extended Producer Responsibility Program—Take Back Program  
LBC Compliant—Declare Label  
Recycled Content—Entire assembly 86% pre-consumer, 0% post-consumer  
Extracted: Medford, Oregon. Manufactured: Winston, Oregon

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(1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.  
(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.  
(3) Hardboard available in 3-ply construction only.  
(4) See complete Oregon Door limited door warranty for details.  
(5) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.  
(6) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4” outer matching or compatible edge. Sizing and beveling should be completed at the factory.