

AWAF04 Architectural Series Flush Door FSC® Mix 97% Agrifiber Core

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Positive Pressure	5-Ply			
Thickness	1-¾" Only			
Maximum Sizes	Non-Rated: 20 minute: 60 minute:	Single 4° x 10° Single 4° x 9° Single 4° x 8°	Pairs 8 <sup>0</sup> x 10 <sup>0</sup> Pairs 8 <sup>0</sup> x 9 <sup>0</sup>	
Core	Agrifiber composite from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.			
Edges	Stiles: Minimum width 1-1/4" unless otherwise specified. (1) (5) Edge banding available  Rails: Minimum width 2-1/4" unless otherwise specified. (2)			
Edge Construction	Category A: Integral intumescent edge construction available. (not standard)			
Faces	All commercially available ${\sf FSC}^*$ certified veneers per AWI 1300, G11. $^1/_{\sf 50}"$ minimum veneer thickness, medium density overlay (MDO)			
Core Assembly Adhesive	Type 1—Waterproof Bond			
Face Assembly Adhesive	Type 1—Waterproof Bond			
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.			
Warranty (3)	Interior Use—Life of installation			
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Archi UBC7-2-1997	NFPA 80 AWS Section 9 tectural Wood Doors – Flush UL10C WH/ITS Labeling Service	
Performance Standards	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.			
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching (4)			
Factory Machining	> Pre-fitting >Templated hardware prep > Lite cutouts > Louver cutouts			
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Recycled Content—Entire assembly 0% pre-consumer, 58% post-consumer. Extended Producer Responsibility Program—Take Back Program LBC Compliant—Declare Label Rapidly Renewable Material—63.3% by weight Certified Wood—Non-core components composed of FSC* Certified wood. FSC* License Code FSC-C012639 Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon			

- (1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) See complete Oregon Door limited door warranty for details.
- (4) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (5) Standard stile construction is laminated hardwood or LSL backer with a maximum ¼" outer matching or compatible edge. Sizing and beveling should be completed at the factory.