

AWAF01 Architectural Series Flush Door **Agrifiber Core**

Positive Pressure	5-Ply		
Thickness	1-¾" Only		
Maximum Sizes	Non-Rated: 20 minute: 60 minute:	Single 4° x 10° Single 4° x 9° Single 4° x 8°	Pairs 8 ⁰ x 10 ⁰ Pairs 8 ⁰ x 9 ⁰
Core	Agrifiber composite from 100% recycled rice straw & wheat husks. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core.		
Edges	Stiles: Minimum width 1-1/4" unless otherwise specified. (1) (6) Edge banding available Rails: Minimum width 2-1/4" unless otherwise specified. (2)		
Edge Construction	Category A: Integral intumescent edge construction available. (not standard)		
Faces	All commercially available veneers per AWI 1300, G11, $^1/_{50}"$ minimum veneer thickness; medium density overlay (MDO), hardboard $^{(3)}$		
Core Assembly Adhesive	Type 1—Waterproof Bond		
Face Assembly Adhesive	Type 1—Waterproof Bond		
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from tele-graphing of core components, the core unit is then sanded before face veneers are applied.		
Warranty ⁽⁴⁾	Interior Use—Life of installation Exterior Use—No Warranty		
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Archi UBC7-2-1997	NFPA 80 AWS Section 9 itectural Wood Doors – Flush UL10C WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance . Consult factory for specific test results.		
Factory Finish	WDMA TR-8/AWS System 9 (UV Cured Acrylated Polyurethane) > Clear > Standard color selections > Custom color matching (5)		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Recycled Content—Entire assembly 21% pre-consumer, 58% post-consumer. Extended Producer Responsibility Program—Take Back Program LBC Compliant—Declare Label Rapidly Renewable Material—63.3% by weight Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		



- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) Hardboard available in 3-ply construction only.
- (4) See complete Oregon Door limited door warranty for details.
- (5) Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing.
- (6) Standard stile construction is laminated hardwood or LSL backer with a maximum ¼" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

