



OregonDoor
we build the doors that build your reputation

ALSL04 *Architectural Series Flush Door*
FSC® Mix 100% Stave Lumber Core—HPDL



| Positive Pressure | | 5 Ply—Architectural-Grade Laminate .050 nominal | |
|--------------------------------|--|---|--|
| Thickness | Non-Rated: 1- ³ / ₄ " and 1- ³ / ₈ " Up to 20 Minute: 1- ³ / ₄ " only | | |
| Maximum Sizes | Up to 20 Minute: Single 4 ⁰ x 9 ⁰ Pairs 8 ⁰ x 9 ⁰ Non-Rated: Single 4 ⁰ x 10 ⁰ Pairs 8 ⁰ x 10 ⁰ | | |
| Core & STC Rating | 100% FSC® certified lumber core. Core contains no added formaldehyde. Door assembly may achieve a STC rating of 30 or 31 when installed with appropriate gasketing 1- ³ / ₄ " only (operable unit) | | |
| Stiles | Minimum width 1- ¹ / ₄ " unless otherwise specified. ⁽¹⁾ ⁽⁴⁾ Edge banding available. | | |
| Rails | Minimum width 2- ¹ / ₄ " unless otherwise specified. ⁽²⁾ | | |
| Faces | FSC® certified decorative laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over FSC® high density fiberboard (HDF). | | |
| Assembly Adhesive | Type 1—Waterproof Bond | | |
| Warranty ⁽³⁾ | Interior Use —Life of installation ⁽³⁾ Exterior Use —No Warranty | | |
| Construction Standards | Meet or Exceed | WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards) | AWS Section 9 NFPA 80 |
| | | AWI Section 1300 | WI Section 12 Architectural Wood Doors – Flush |
| | | UBC7-2-1997 | UL10C WH/ITS Labeling |
| Performance Standards | Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results. | | |
| Factory Machining | > Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts | | |
| Sustainability | CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Recycled Content—Entire assembly 13% pre-consumer, 4% post-consumer Certified Wood, FSC® License Code FSC-C012639 Extracted: Stockton, California. Manufactured: Winston, Oregon | | |

- (1) *Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.*
- (2) *Laminated Strand Lumber (LSL) or softwood rails at factory option, Wider rail available.*
- (3) *See complete Oregon Door limited door warranty for details.*
- (4) *Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.*

