



OregonDoor
we build the doors that build your reputation

ALSL03 *Architectural Series Flush Door*
FSC® Mix 86% Stave Lumber Core—HPDL

Positive Pressure		5 Ply—Architectural-Grade Laminate .050 nominal	
Thickness	Non-Rated:	1- ³ / ₄ " and 1- ³ / ₈ "	
	Up to 20 Minute:	1- ³ / ₄ " only	
Maximum Sizes	Up to 20 Minute:	Single 4 ⁰ x 9 ⁰ Pairs 8 ⁰ x 9 ⁰	
	Non-Rated:	Single 4 ⁰ x 10 ⁰ Pairs 8 ⁰ x 10 ⁰	
Core & STC Rating	100% FSC [®] certified lumber core. Core contains no added formaldehyde. Door assembly may achieve a STC rating of 30 or 31 when installed with appropriate gasketing 1- ³ / ₄ " only (operable unit)		
Stiles	Minimum width 1- ¹ / ₄ " unless otherwise specified. ⁽¹⁾ ⁽⁴⁾ Edge banding available.		
Rails	Minimum width 2- ¹ / ₄ " unless otherwise specified. ⁽²⁾		
Faces	FSC [®] certified decorative laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over FSC [®] high density fiberboard (HDF).		
Assembly Adhesive	Type 1—Waterproof Bond		
Warranty ⁽³⁾	Interior Use—Life of installation ⁽³⁾ Exterior Use—No Warranty		
Construction Standards	Meet or Exceed	WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards)	
		AWI Section 1300	AWS Section 9 NFPA 80
		WI Section 12 Architectural Wood Doors – Flush	
		UBC7-2-1997	UL10C WH/ITS Labeling
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Recycled Content—Entire assembly 13% pre-consumer, 4% post-consumer Certified Wood, FSC [®] License Code FSC-C012639 Extracted: Stockton, California. Manufactured: Winston, Oregon		

(1) Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.

(2) Laminated Strand Lumber (LSL) or softwood rails at factory option, Wider rail available.

(3) See complete Oregon Door limited door warranty for details.

(4) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

