



OregonDoor
we build the doors that build your reputation

ALSL03 *Architectural Series*
FSC® Mix 86% Stave Lumber Core—HPDL

Positive Pressure		5 Ply—Architectural-Grade Laminate .050 nominal	
Thickness	Non-Rated: 1-3/4" and 1-3/8" Up to 20 Minute: 1-3/4" only		
Maximum Sizes	Up to 20 Minute: Single 4 ⁰ x 9 ⁰ Pairs 8 ⁰ x 9 ⁰ Non-Rated: Single 4 ⁰ x 10 ⁰ Pairs 8 ⁰ x 10 ⁰		
Core & STC Rating	100% FSC® Certified Lumber Core . Core contains no added formaldehyde. Door assembly may achieve a STC rating of 30 or 31 when installed with appropriate gasketing 1-3/4" only (operable unit)		
CERTIFIED Stiles	Minimum width 1-1/4" unless otherwise specified. ⁽¹⁾ ⁽⁴⁾ Edge banding available.		
CERTIFIED Rails	Minimum width 2-1/4" unless otherwise specified. ⁽²⁾		
Faces	FSC® Certified Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over FSC® High Density Fiberboard (HDF).		
Assembly Adhesive	Type 1 —Waterproof Bond NAF		
Warranty ⁽³⁾	Interior Use —Life of installation ⁽³⁾ Exterior Use —No Warranty		
Construction Standards	Meet or Exceed	WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards) AWI Section 1300 AWS Section 9 NFPA 80 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling	
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified No-Added Formaldehyde (NAF) Certified Wood, FSC® License Code FSC-C012639 Extracted: Stockton, California. Manufactured: Winston, Oregon		

- (1) *Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.*
- (2) *Laminated Strand Lumber (LSL) or softwood rails at factory option, Wider rail available.*
- (3) *See complete Oregon Door Limited Door Warranty for details.*
- (4) *Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be done at the factory.*

