



**OregonDoor**  
we build the doors that build your reputation

**ALSL01** Architectural Series Flush Door  
**Stave Lumber Core—HPDL**

<b>Positive Pressure</b>		<b>5 Ply—Architectural-Grade Laminate .050 nominal</b>	
<b>Thickness</b>	<b>Non-Rated:</b> 1- <sup>3</sup> / <sub>4</sub> " standard, 1- <sup>3</sup> / <sub>8</sub> " & 2- <sup>1</sup> / <sub>4</sub> " available upon request <b>Up to 20 Minute:</b> 1- <sup>3</sup> / <sub>4</sub> " only		
<b>Maximum Sizes</b>	<b>Non-Rated:</b> Single 4 <sup>0</sup> x 10 <sup>0</sup> Pairs 8 <sup>0</sup> x 10 <sup>0</sup> <b>Up to 20 Minute:</b> Single 4 <sup>0</sup> x 9 <sup>0</sup> Pairs 8 <sup>0</sup> x 9 <sup>0</sup>		
<b>Core &amp; STC Rating</b>	100% stave lumber. Door assembly may achieve a STC rating of 30 or 31 when installed with appropriate gasketing 1- <sup>3</sup> / <sub>4</sub> " only (operable unit)		
<b>Edges</b>	<b>Stiles:</b> Minimum width 1- <sup>1</sup> / <sub>4</sub> " unless otherwise specified. <sup>(1)</sup> <b>Rails:</b> Minimum width 2- <sup>1</sup> / <sub>4</sub> " unless otherwise specified. <sup>(2)</sup>		
<b>Edge Construction</b>	<b>Category A:</b> Integral intumescent edge construction available. (not standard)		
<b>Faces</b>	Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over high density fiberboard (HDF).		
<b>Core Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond		
<b>Face Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond		
<b>Core Bonding</b>	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
<b>Warranty</b> <sup>(3)</sup>	<b>Interior Use</b> —Life of installation <sup>(4)</sup> <b>Exterior Use</b> —No Warranty		
<b>Construction Standards</b>	<b>Meet or Exceed</b>	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 WH/ITS Labeling Service
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.		
<b>Factory Machining</b>	> Pre-fitting   >Templated hardware prep   > Lite cutouts   > Louver cutouts		
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Recycled Content—Entire assembly 13% pre-consumer, 4% post-consumer. Extracted: Stockton, California. Manufactured: Winston, Oregon		



(1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.  
 (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.  
 (3) See complete Oregon Door limited door warranty for details.

