### Positive Pressure  
5 Ply—Architectural-Grade Laminate .050 nominal

<table>
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<tr>
<th>Thickness</th>
<th>1-3/4&quot; standard, 1-7/8&quot; &amp; 2-3/4&quot; available upon request</th>
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<td>Maximum Sizes</td>
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**Up to 20 Minute Non-Rated**  
| Single 4" x 9" | Pairs 8" x 9"  
| Single 4" x 10" | Pairs 8" x 10" |
| Core & STC Rating | 100% FSC® certified structural composite lumber. Core contains no added formaldehyde. Door assembly may achieve a STC rating of 31 when installed with appropriate gasketing 1-1/4" only (operable unit) |
| Edges |  
**Stiles:** FSC® certified minimum width 1-1/4" unless otherwise specified  
**Rails:** Not applicable. Core is monolithic  
(1)
| Edge Construction | Category A: Integral intumescent edge construction available. (Not Standard) |
| Faces | FSC® certified decorative laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over FSC® high density fiberboard (HDF) |
| Core Assembly Adhesive | Type 1—Waterproof Bond |
| Face Assembly Adhesive | Type 1—Waterproof Bond |
| Core Bonding | Stiles are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied |
| Warranty |  
**Interior Use**—Life of installation  
**Exterior Use**—No Warranty  
(3)
| Construction Standards | Meet or Exceed  
WDMA I.S. 1-A (meets WDMA “Extra Heavy-Duty” standards)  
AWI Section 1300  
AWS Section 9  
NFPA 80  
WI Section 12 Architectural Wood Doors – Flush  
UBC7-2-1997  
UL10C  
WH/ITS Labeling |
| Performance Standards | Meets WDMA I.S.1-A extra heavy duty Performance. Consult factory for specific test results |
| Factory Machining |  
> Pre-fitting  
> Templated hardware prep  
> Lite cutouts  
> Louver cutouts |
| Sustainability | CALGreen Compliant  
GREENGUARD and GREENGUARD Gold Certified  
Extended Producer Responsibility Program—Take Back Program  
Certified Wood, FSC® License Code FSC-C012639  
Recycled Content—Entire assembly 9% pre-consumer, 3% post-consumer  
Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon |

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(1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.  
(2) See complete Oregon Door limited door warranty for details.  
(3) Consult factory for possible 2-year exterior warranty. Additional conditions may apply.  
(4) SCL core does not require additional top & bottom rails.