



**OregonDoor**  
we build the doors that build your reputation

ALSC04 Architectural Series Flush Door

FSC® Mix 97% Structural Composite Lumber Core—HPDL

**Positive Pressure 5 Ply—Architectural-Grade Laminate .050 nominal**

<b>Thickness</b>	1-3/4" standard, 1-3/8" & 2-1/4" available upon request		
<b>Maximum Sizes</b>	<b>Up to 20 Minute Non-Rated</b>	Single 4 <sup>0</sup> x 9 <sup>0</sup> Single 4 <sup>0</sup> x 10 <sup>0</sup>	Pairs 8 <sup>0</sup> x 9 <sup>0</sup> Pairs 8 <sup>0</sup> x 10 <sup>0</sup>
<b>Core &amp; STC Rating</b>	100% FSC® certified structural composite lumber. Core contains no added formaldehyde. Door assembly may achieve a STC rating of 31 when installed with appropriate gasketing 1-3/4" only (operable unit)		
<b>Edges</b>	<b>Stiles:</b> FSC® certified minimum width 1-1/4" unless otherwise specified <sup>(1)</sup> <b>Rails:</b> Not applicable. Core is monolithic <sup>(4)</sup>		
<b>Edge Construction</b>	<b>Category A:</b> Integral intumescent edge construction available. (Not Standard)		
<b>Faces</b>	FSC® certified decorative laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over FSC® high density fiberboard (HDF).		
<b>Core Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond		
<b>Face Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond		
<b>Core Bonding</b>	Stiles are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.		
<b>Warranty <sup>(2)</sup></b>	<b>Interior Use</b> —Life of installation	<b>Exterior Use</b> —No Warranty <sup>(3)</sup>	
<b>Construction Standards</b>	<b>Meet or Exceed</b>	WDMA I.S. 1-A (meets WDMA "Extra Heavy-Duty" standards) AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	AWS Section 9 NFPA 80 UL10C WH/ITS Labeling
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.		
<b>Factory Machining</b>	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Certified Wood, FSC® License Code FSC-C012639 Recycled Content—Entire assembly 9% pre-consumer, 3% post-consumer Extracted: Brainerd, Minnesota. Manufactured: Winston, Oregon		



(1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.

(2) See complete Oregon Door limited door warranty for details.

(3) Consult factory for possible 2-year exterior warranty. Additional conditions may apply.

(4) SCL core does not require additional top & bottom rails.

