### Positive Pressure

5 Ply—Architectural-Grade Laminate .050 nominal

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1-3/4” standard, 1-7/8” &amp; 2-1/4” available upon request</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum Sizes</td>
<td><strong>Up to 20 Minute:</strong> Single 4' x 9'</td>
</tr>
<tr>
<td></td>
<td><strong>Non-Rated:</strong> Pairs 8' x 9'</td>
</tr>
</tbody>
</table>

100% FSC® certified NAF particleboard core with chain of custody certification. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core, the panel has an average density of 32lb. per cubic foot. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-1/4” only (operable unit).

### Core

Stiles

Minimum width 1-1/4” unless otherwise specified. Edge banding available

Rails

Minimum width 2-1/4” unless otherwise specified.

Faces

FSC® certified decorative laminate – AWI-HPDL, NEMA-LD-3.05 nominal thickness applied over FSC® high density fiberboard (HDF).

### Assembly Adhesive

Type 1—Waterproof Bond

### Core Bonding

Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied. Both hot press and cold press assembly available.

### Warranty

**Interior Use**—Life of installation

**Exterior Use**—No Warranty

### Construction Standards

Meet or Exceed

- WDMA I.S. 1-A
- NFPA 80
- AWI Section 1300
- AWS Section 9
- UL10C
- WH/ITS Labeling Service

### Performance Standards

Meets WDMA I.S.1-A Extra Heavy Duty Performance. Consult factory for specific test results.

### Factory Machining

- Pre-fitting
- Templated hardware prep
- Lite cutouts
- Louver cutouts

### Sustainability

- CALGreen Compliant
- GREENGUARD and GREENGUARD Gold Certified
- Extended Producer Responsibility Program—Take Back Program
- Certified Wood, FSC® License Code FSC-C012639
- Extracted: Medford, Oregon. Manufactured: Winston, Oregon

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(1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.

(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.

(3) See complete Oregon Door limited door warranty for details.

(4) Standard stile construction is laminated hardwood or LSL backer with a maximum ¼” outer matching or compatible edge. Sizing and beveling should be completed at the factory.