



**OregonDoor**  
we build the doors that build your reputation

**ALPC504** Architectural Series Flush Door  
**FSC® Mix 100% Particleboard Core—HPDL-5**

**Positive Pressure 5 Ply—Architectural-Grade Laminate .050 nominal**

<b>Thickness</b>	1-3/4" standard, 1-3/8" & 2-1/4" available upon request		
<b>Maximum Sizes</b>	<b>Up to 20 Minute:</b>	Single 4 <sup>0</sup> x 9 <sup>0</sup>	Pairs 8 <sup>0</sup> x 9 <sup>0</sup>
	<b>Non-Rated:</b>	Single 4 <sup>0</sup> x 10 <sup>0</sup>	Pairs 8 <sup>0</sup> x 10 <sup>0</sup>
<b>Core</b>	100% FSC® certified NAF particleboard core with chain of custody certification. Core contains no added formaldehyde. Graded to the ANSI A 208.1, Grade LD-2 specification for door core, the panel has an average density of 32lb. per cubic foot. Door assembly may achieve a STC rating of 29 or 30 when installed with appropriate gasketing 1-3/4" only (operable unit)		
<b>Stiles</b>	Minimum width 1-1/4" unless otherwise specified. <sup>(1)</sup> <sup>(4)</sup> Edge banding available		
<b>Rails</b>	Minimum width 2-1/4" unless otherwise specified. <sup>(2)</sup>		
<b>Faces</b>	FSC® certified decorative laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over FSC® high density fiberboard (HDF).		
<b>Assembly Adhesive</b>	<b>Type 1</b> —Waterproof Bond		
<b>Core Bonding</b>	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied. Both hot press and cold press assembly available.		
<b>Warranty</b> <sup>(3)</sup>	<b>Interior Use</b> —Life of installation <sup>(3)</sup> <b>Exterior Use</b> —No Warranty		
<b>Construction Standards</b>	<b>Meet or Exceed</b>	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 WH/ITS Labeling Service
<b>Performance Standards</b>	Meets WDMA I.S.1-A <b>Extra Heavy Duty</b> Performance. Consult factory for specific test results.		
<b>Factory Machining</b>	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
<b>Sustainability</b>	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Certified Wood, FSC® License Code FSC-C012639 Extracted: Medford, Oregon. Manufactured: Winston, Oregon		



- (1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.
- (2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rail available.
- (3) See complete Oregon Door limited door warranty for details.
- (4) Standard stile construction is laminated hardwood or LSL backer with a maximum 1/4" outer matching or compatible edge. Sizing and beveling should be completed at the factory.

