



OregonDoor
we build the doors that build your reputation

AL6001 Architectural Series Flush Door
60-Minute Fire-Rated Mineral Core—HPDL



Positive Pressure	5 Ply—Architectural-Grade Laminate .050 nominal		
Thickness	60-Minute 1-3/4" Only		
Maximum Sizes⁽¹⁾	Single 4 ⁰ x 9 ⁰	Pairs (Standard) 8 ⁰ x 9 ⁰	Pairs (Double Egress) 8 ⁰ x 8 ⁰
Core	Non-combustible, asbestos free, mineral fire core		
Edges	Stiles: Per WH / ITS Testing Requirements. ⁽²⁾ Rails: Per WH / ITS Testing Requirements. ⁽³⁾		
Edge Construction	Category A: Integral intumescent edge construction available Category B: Frame mounted intumescent edge construction standard		
Faces	Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness applied over high density fiberboard (HDF).		
Blocking	Engineered substrate and lock blocking available as specified.		
Face Assembly Adhesive	Type 1—Waterproof Bond		
Warranty⁽⁴⁾	Interior Use— Life of installation	Exterior Use— No Warranty	
Construction Standards	Meet or Exceed	WDMA I.S. 1-A AWI Section 1300 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997	NFPA 80 AWS Section 9 Architectural Wood Doors – Flush UL10C WH/ITS Labeling Service
Performance Standards	Meets WDMA I.S.1-A Extra Heavy Duty Performance with blocking for screw-attached surface hardware. Without blocking, meets Standard Duty Performance. Consult factory for specific test results.		
Factory Machining	> Pre-fitting > Templated hardware prep > Lite cutouts > Louver cutouts		
Sustainability	CALGreen Compliant GREENGUARD and GREENGUARD Gold Certified Extended Producer Responsibility Program—Take Back Program Recycled Content —Entire assembly 25% pre-consumer, 4% post-consumer Extracted: Determined by machining requirements. Manufactured: Winston, Oregon		

(1) Contact factory for specific size restrictions
 (2) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.
 (3) Wider rails and internal blocking are available for hardware reinforcement.
 (4) See complete Oregon Door limited door warranty for details.

